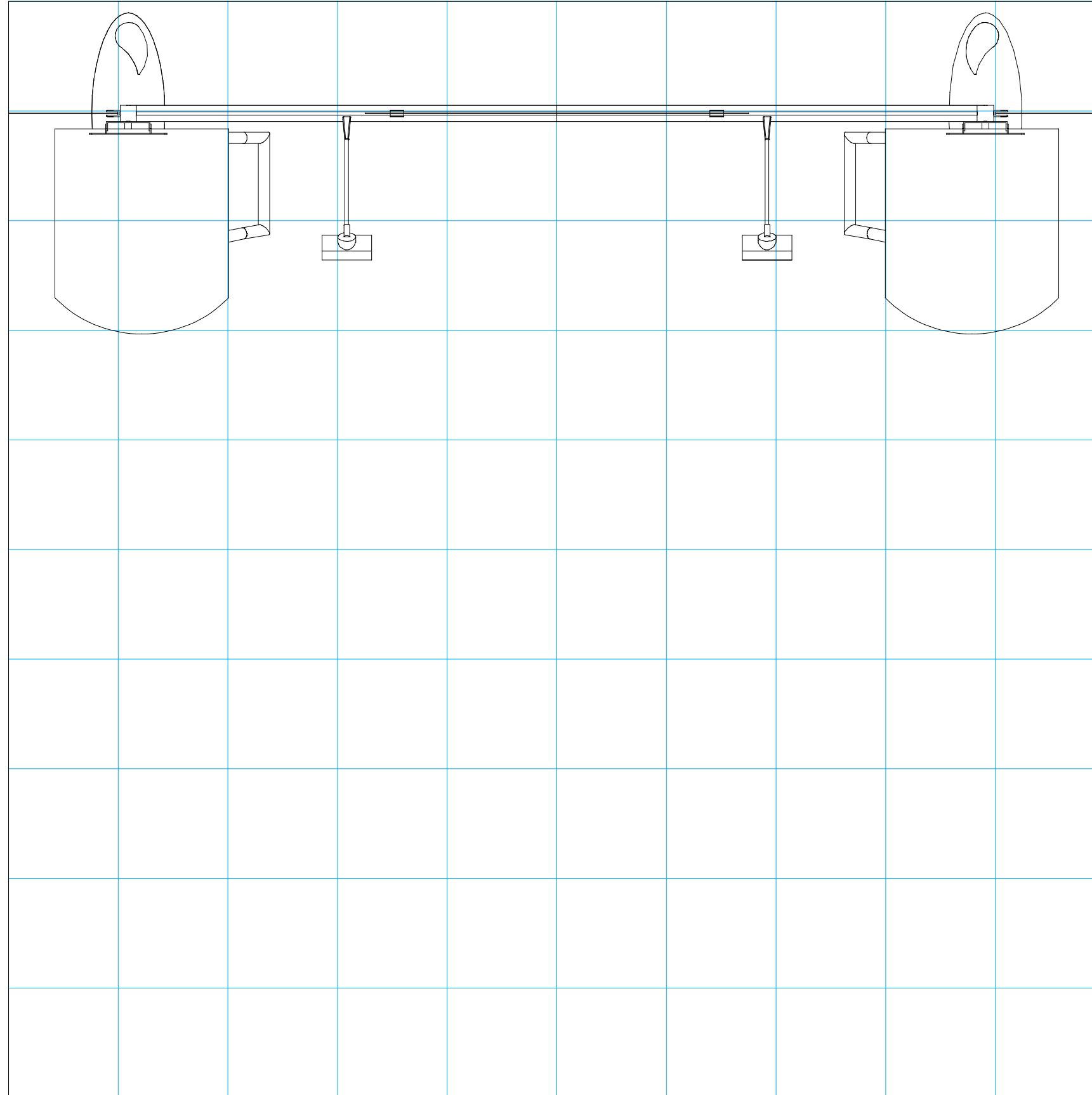


SETUP INSTRUCTIONS



= 1 sq foot

General Setup Instructions

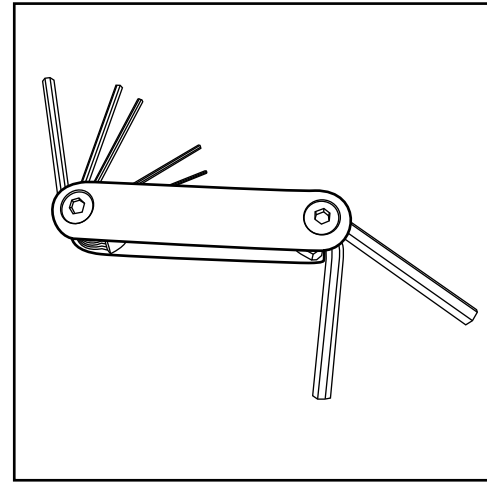
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

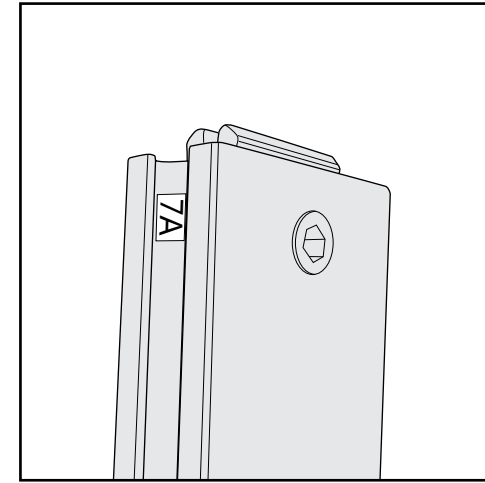
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

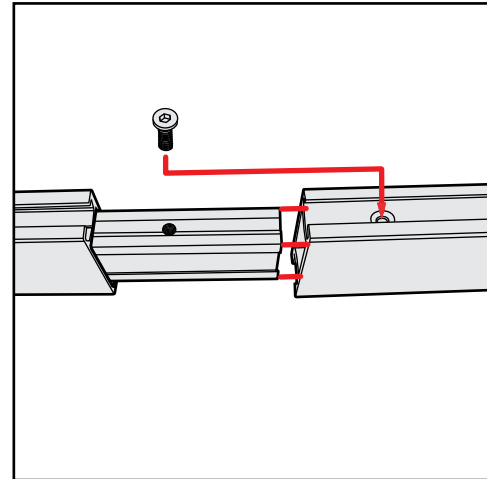
- For loss prevention, tighten all set screws and locks during disassembly.



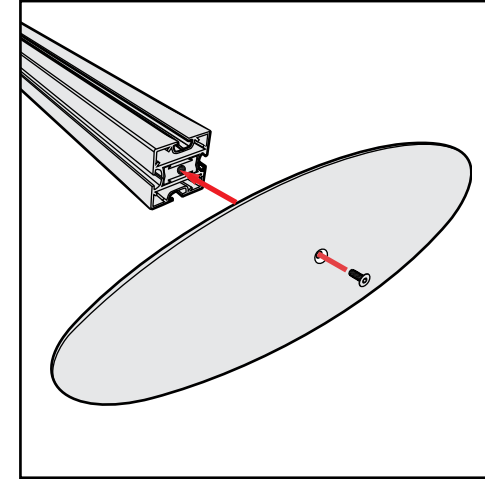
Hex Tool - Essential for Assembly



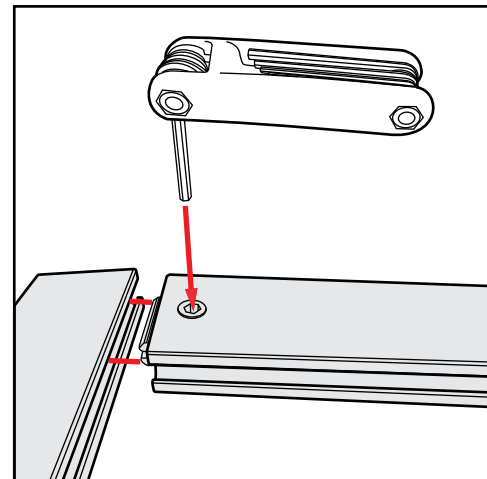
Part Identification - Numbering



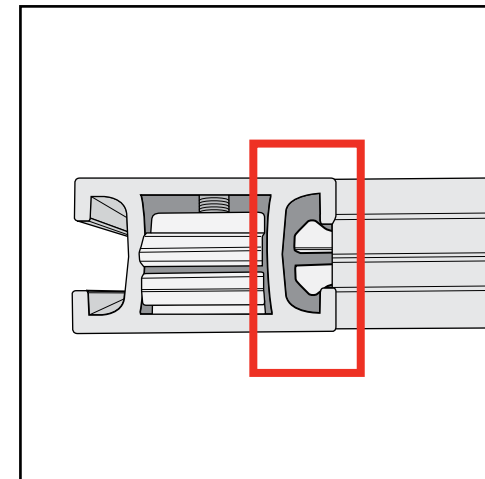
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



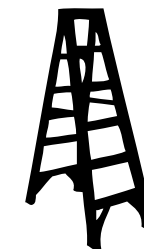
Engaged Lock



WARNING



DO NOT USE POWER TOOLS

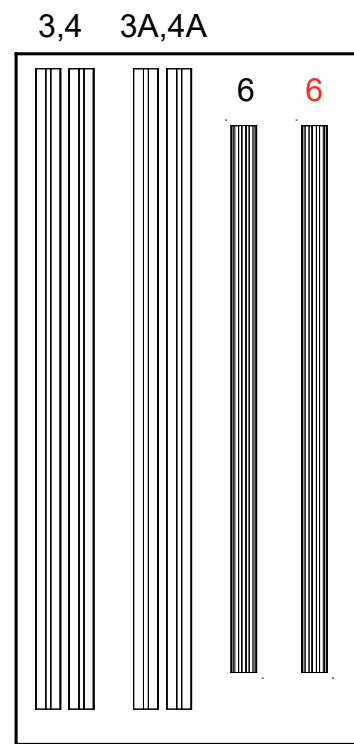


LADDERS OR LIFTS
MAY BE REQUIRED

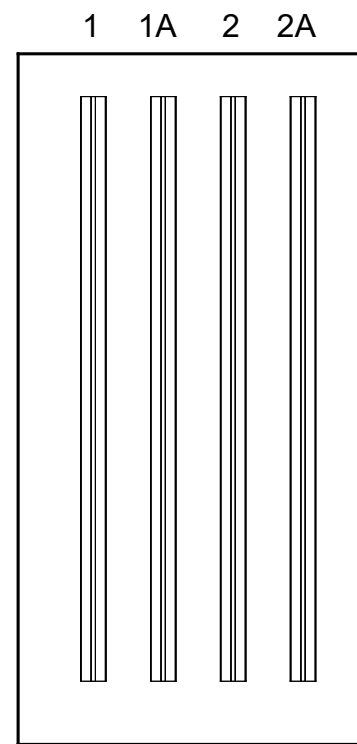


ALL CONNECTIONS MUST
BE TIGHTLY SECURED

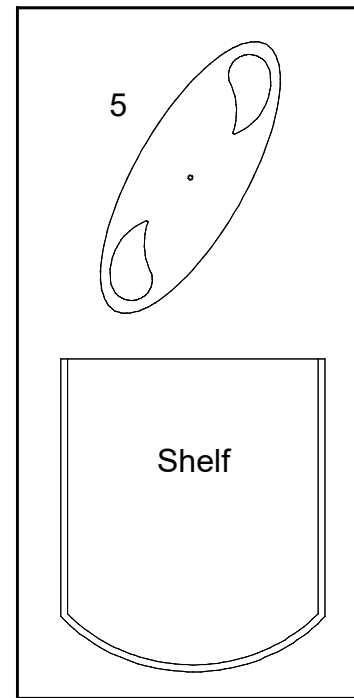
Top View of Each Level



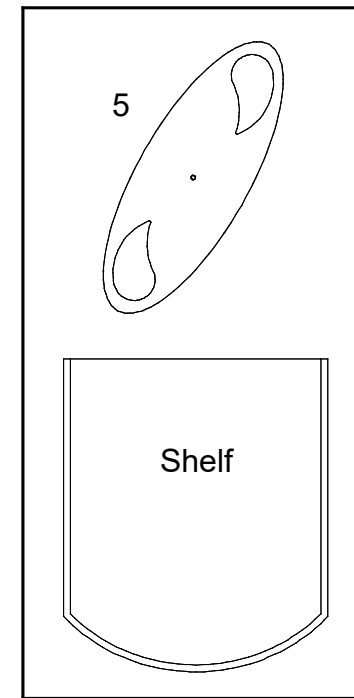
Level 1
(Bottom level)



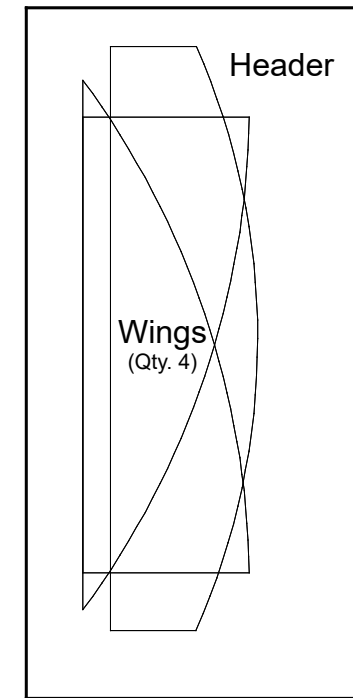
Level 2



Level 3

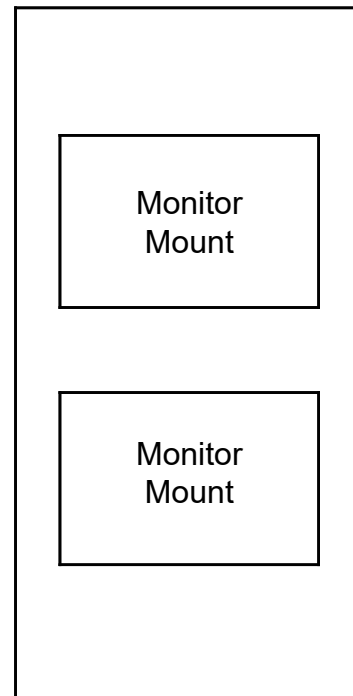


Level 4

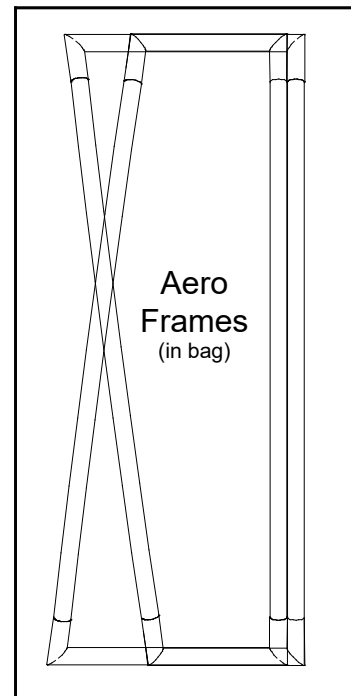


Level 5

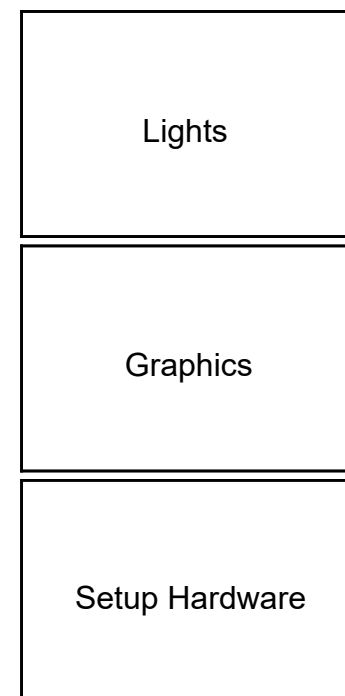
Top View of Each Level



Level 1
(Bottom level)



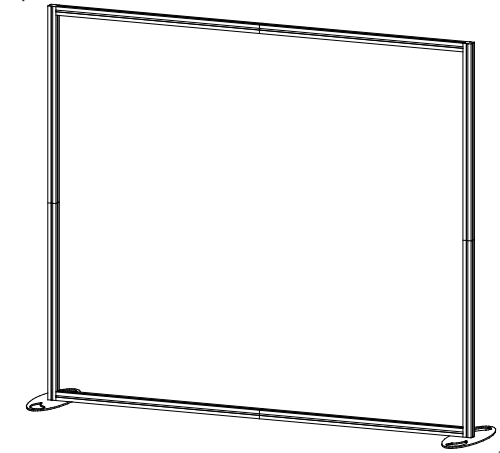
Level 2



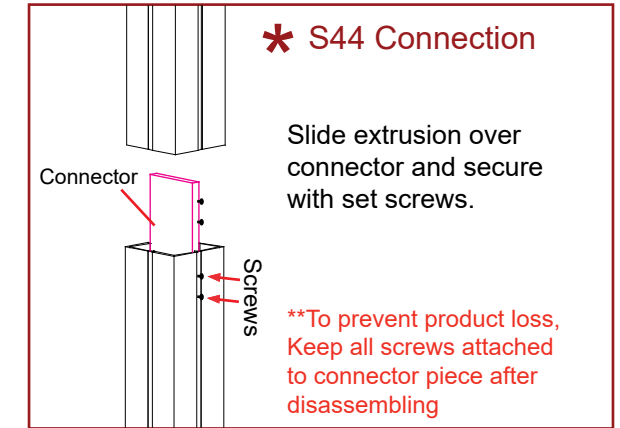
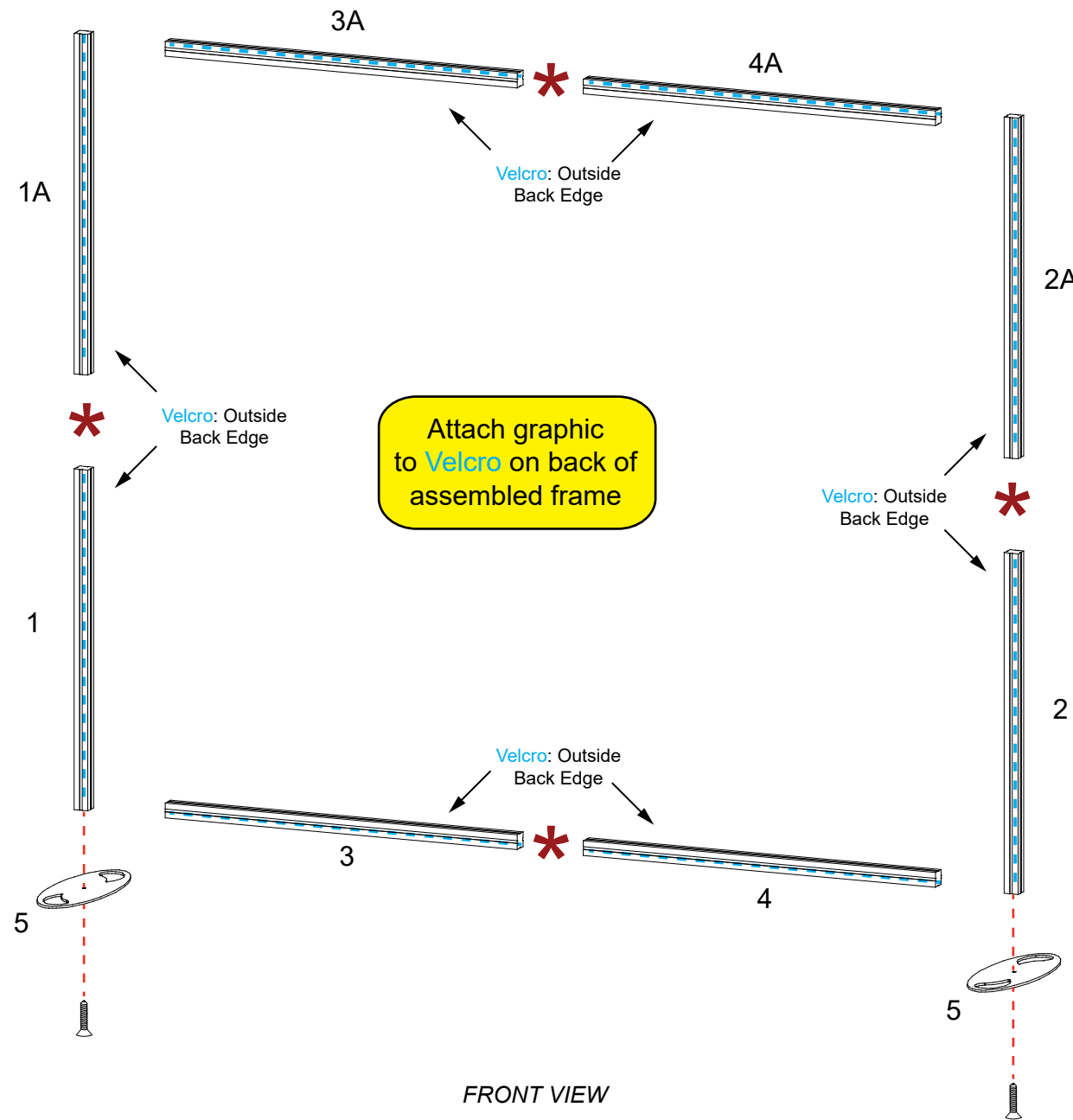
Item	Qty.	Description
1/1A	1/1	42”h S44 Vertical Extrusion
2/2A	1/1	42”h S44 Vertical Extrusion
3/3A	1/1	46”w S44 Horizontal Extrusion
4/4A	1/1	46”w S44 Horizontal Extrusion
5	2	Base Plate

- Steps:**
- 1) Assemble verticals [1-1A], [2-2A] & horizontals [3-4], [3A-4A] together. See **S44 Connection** detail.
 - 2) Attach Base Plates [5] to bottom of verticals [1,2], using bolts.
 - 3) Lift frame to upright position; apply fabric graphic to Velcro on back of extrusions.

Assemble frame flat on ground.



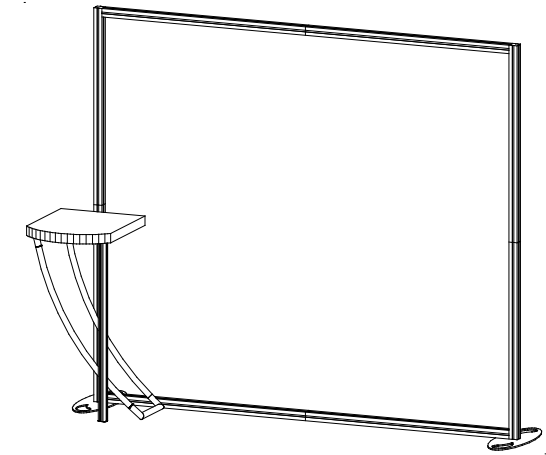
When assembled



Item	Qty.	Description
6	1	39.250"h RS500 Vertical Extrusion
--	1	4" diameter Flange Plate
--	1	Aero Frame (Left)
--	1	Shelf (Left)

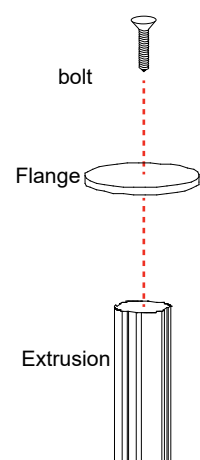
Steps:

- 1) Attach Flange Plate to top of vertical [6], then connect vertical [6] to underside of shelf. See **Flange Attachment** detail.
- 2) Attach Shelf to backwall vertical [1/1A] as shown. See **Shelf to Backwall Attachment** detail.
- 3) Apply pillowcase graphics to Aero Frame.
- 4) Connect Aero Frame to verticals [1/1A], using **Bolt to Key Hole Connection**.
- 5) Attach Aero Frame to underside of shelf, using **Bolt to Nut Sert Connection** as shown.

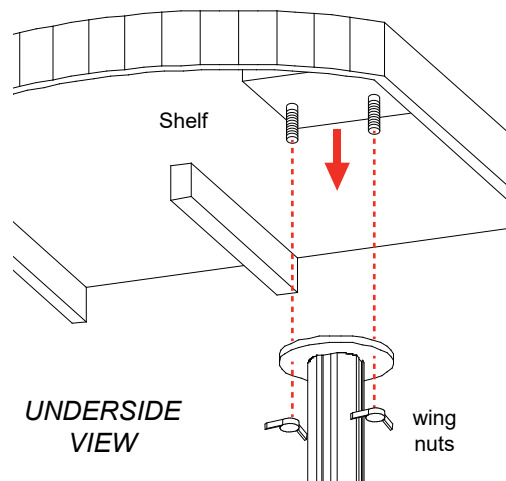


*** Flange Attachment**

1) Attach Flange Plate to top of vertical extrusion, using bolt.

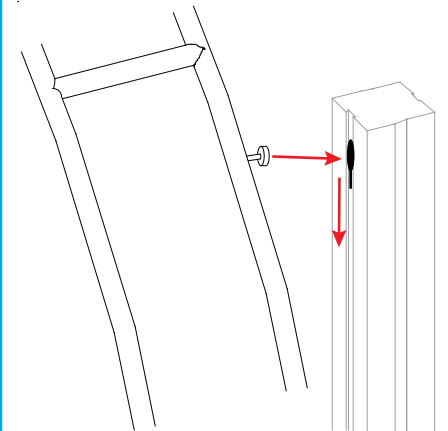


2) Insert screws located on underside of shelf into holes on flange plate; secure with wing nuts.



*** = Indicates Stopper for attaching extrusion at correct location.**

*** Bolt to Key Hole Connection**

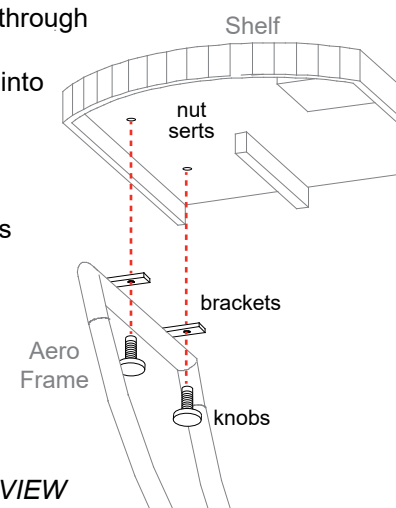


Insert bolt of Aero frame into keyhole slot in groove of vertical extrusion. Slide Aero frame down to secure.

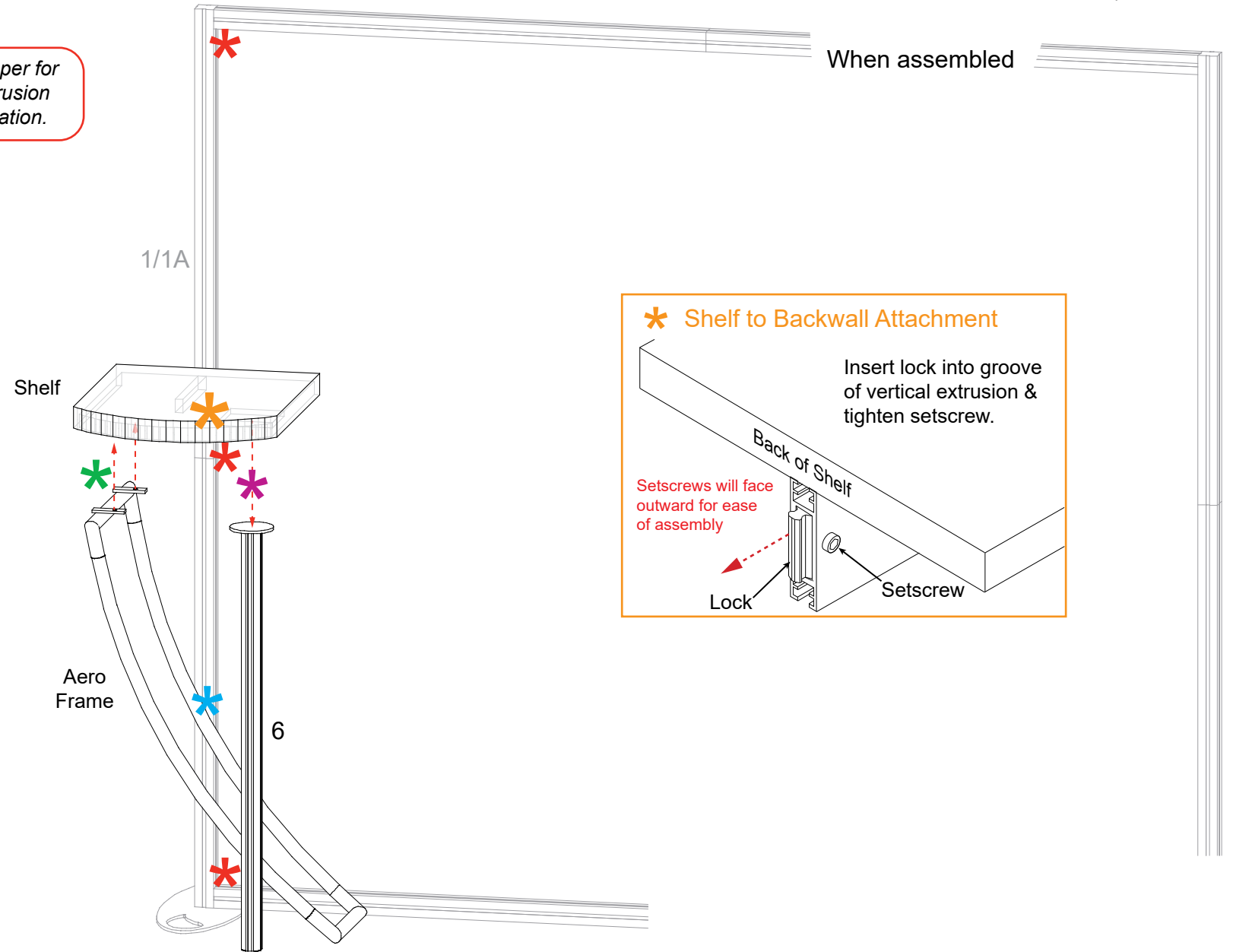
*** Bolt to Nut Sert Connection**

Insert knobs through Brackets on Aero Frame, into nutserts on underside of Shelf.

Tighten knobs to secure connection.



UNDERSIDE VIEW



When assembled

*** Shelf to Backwall Attachment**

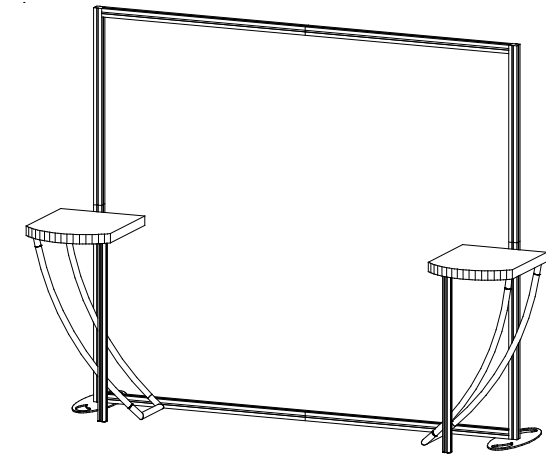
Insert lock into groove of vertical extrusion & tighten setscrew.

Setscrews will face outward for ease of assembly

Item	Qty.	Description
6	1	39.250"h RS500 Vertical Extrusion
--	1	4" diameter Flange Plate
--	1	Aero Frame (Right)
--	1	Shelf (Right)

Steps:

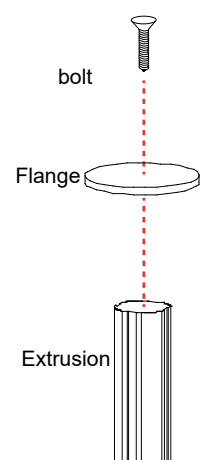
- 1) Attach Flange Plate to top of vertical [6], then connect vertical [6] to underside of shelf. See **Flange Attachment** detail.
- 2) Attach Shelf to backwall vertical [2/2A] as shown. See **Shelf to Backwall Attachment** detail.
- 3) Apply pillowcase graphics to Aero Frame.
- 4) Connect Aero Frame to verticals [2/2A], using **Bolt to Key Hole Connection**.
- 5) Attach Aero Frame to underside of shelf, using **Bolt to Nut Sert Connection** as shown.



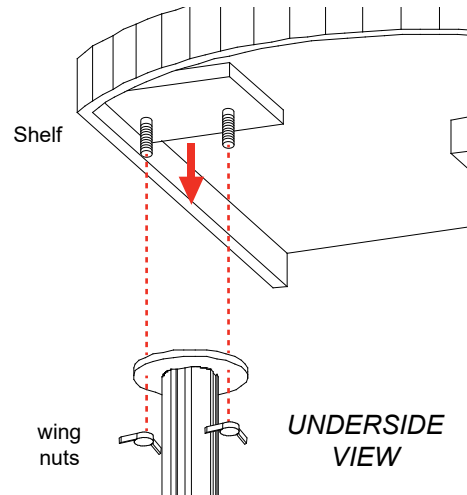
When assembled

*** Flange Attachment**

- 1) Attach Flange Plate to top of vertical extrusion, using bolt.

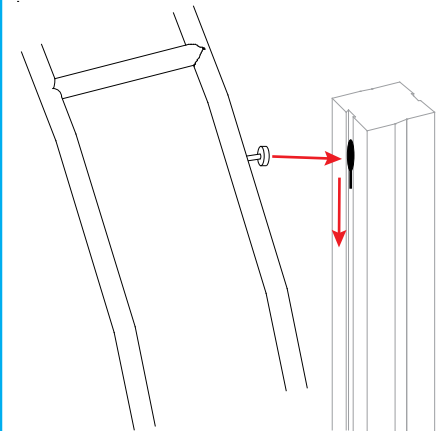


- 2) Insert screws located on underside of shelf into holes on flange plate; secure with wing nuts.



*** = Indicates Stopper for attaching extrusion at correct location.**

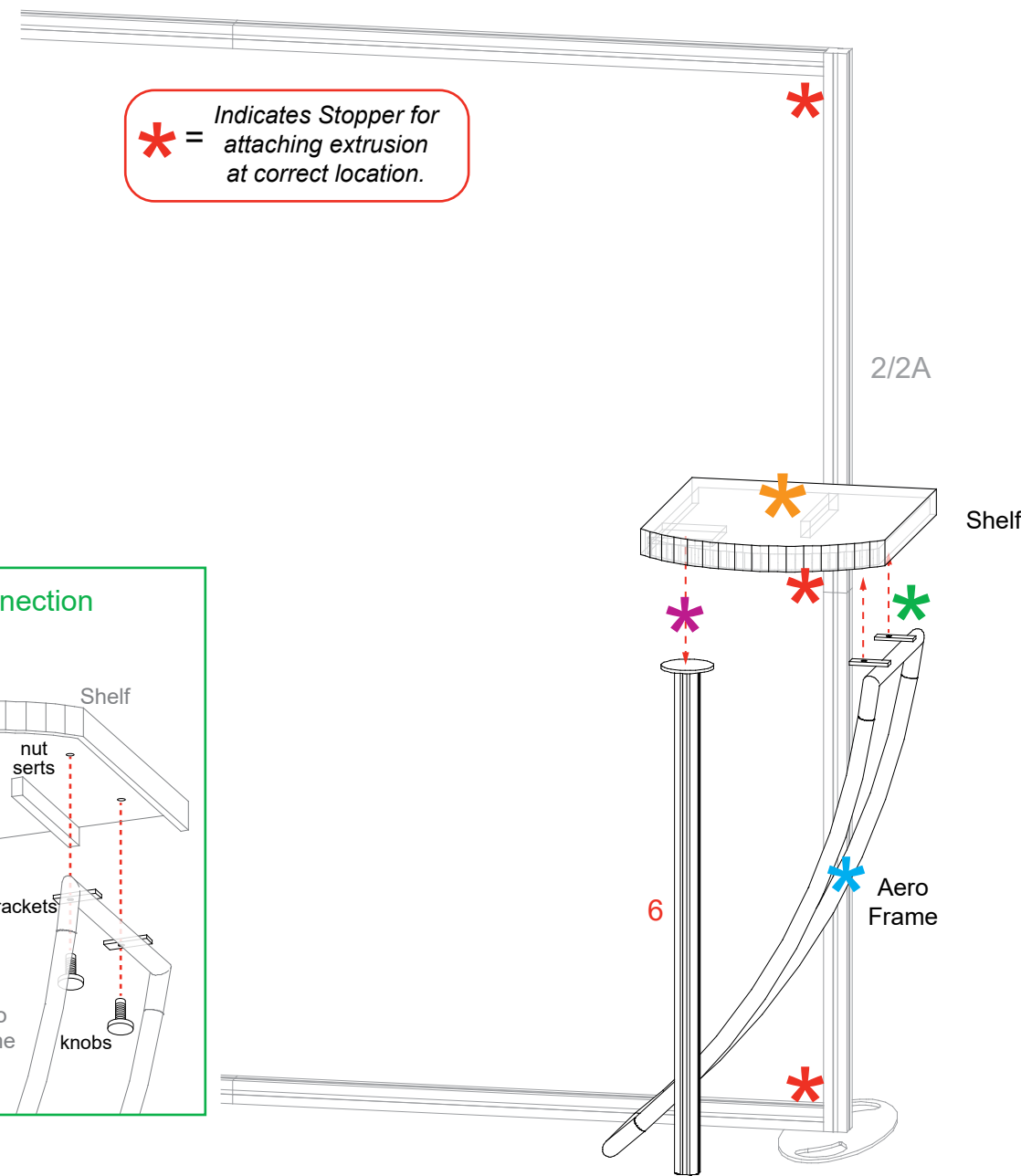
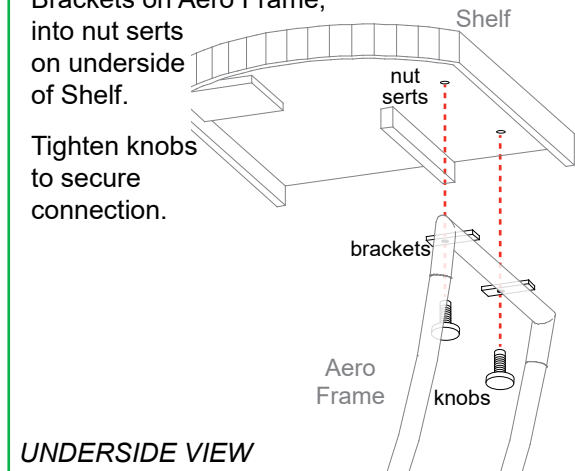
*** Bolt to Key Hole Connection**



Insert bolt of Aero frame into keyhole slot in groove of vertical extrusion. Slide Aero frame down to secure.

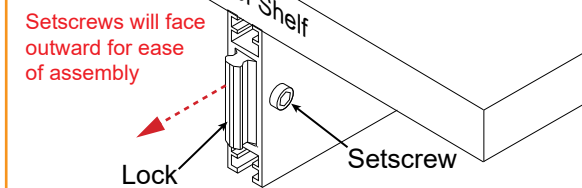
*** Bolt to Nut Sert Connection**

- Insert knobs through Brackets on Aero Frame, into nutserts on underside of Shelf.
- Tighten knobs to secure connection.

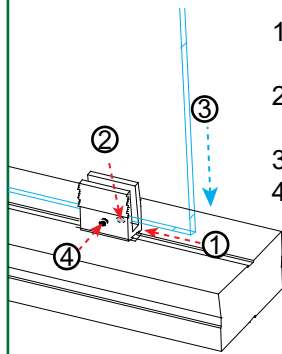


*** Shelf to Backwall Attachment**

- Insert lock into groove of vertical extrusion & tighten setscrew.



*** Header Attachment**



- 1) Slide A10 connector into groove of extrusion.
- 2) Tighten set screw to secure A10 to extrusion.
- 3) Insert Wing into Clamp.
- 4) Tighten knob to secure wing in place.

*** Light Attachment**

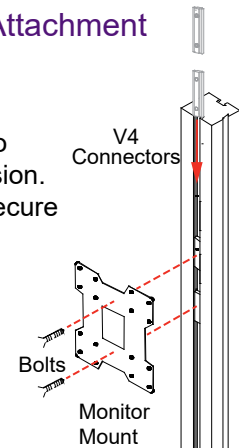
Lock Clip into Groove of Horizontal Extrusion, then slide Light onto Clip.



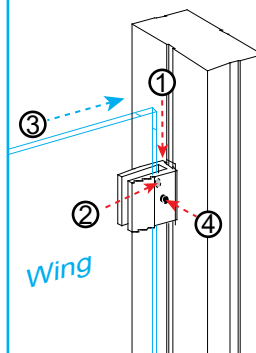
*** Monitor Mount Attachment**

Slide V4 connectors into groove of vertical extrusion. Tighten set screws to secure connectors in place.

Attach Monitor Mount back plate to connectors, using bolts.



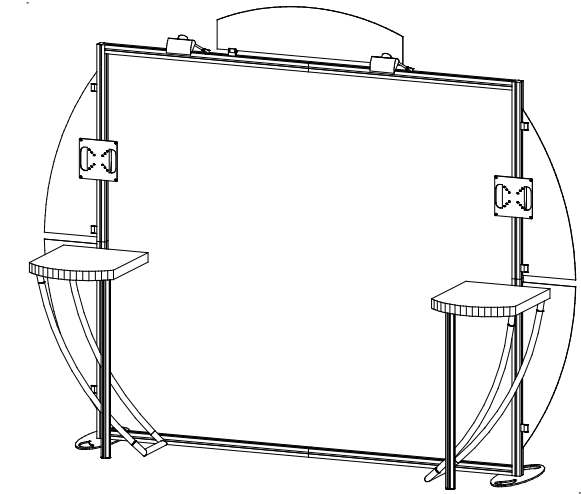
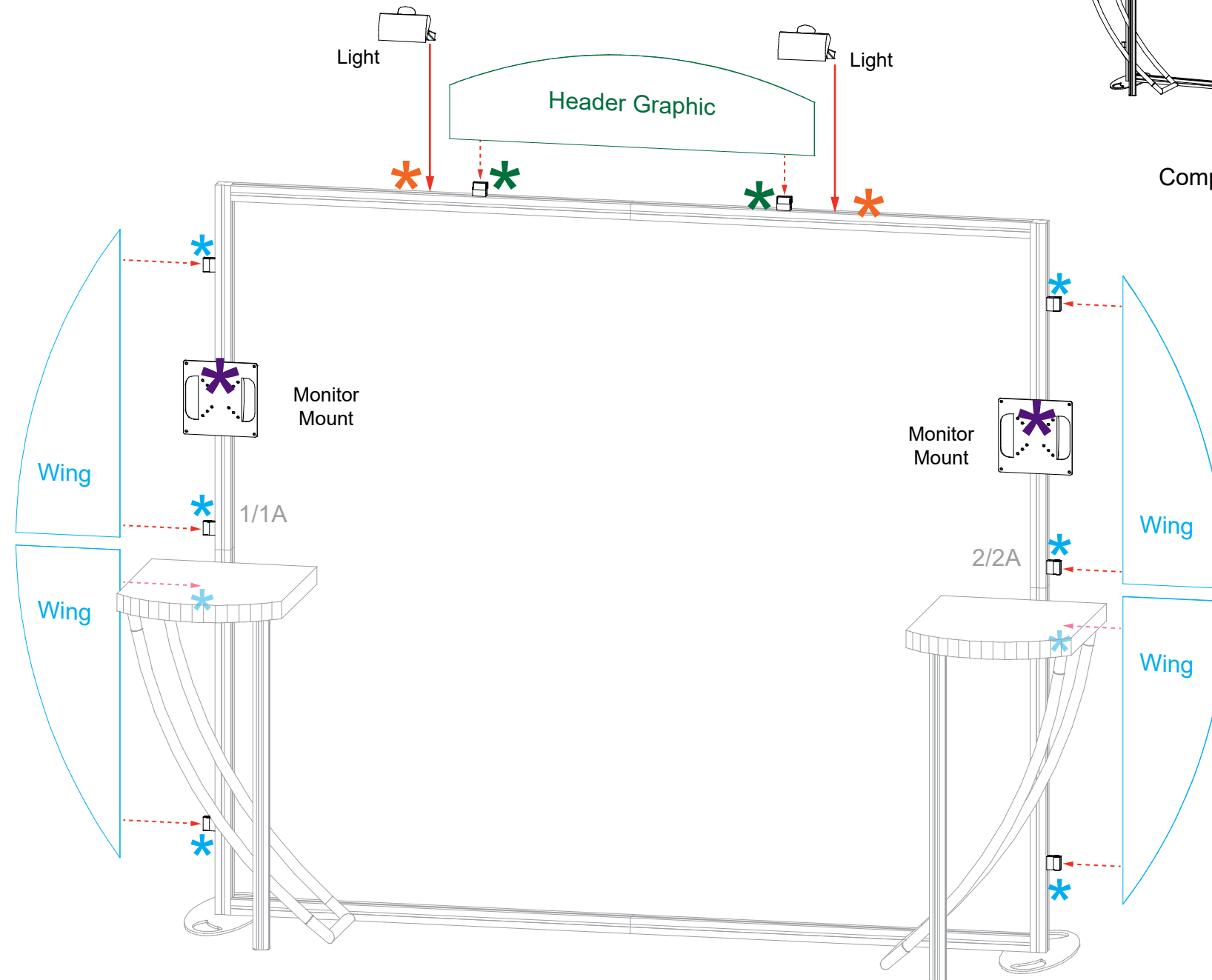
*** Wing Attachment**



- 1) Slide A10 connector into groove of extrusion.
- 2) Tighten set screw to secure A10 to extrusion.
- 3) Insert Wing into Clamp.
- 4) Tighten knob to secure wing in place.

Steps:

- 1) Attach Header to top of backwall assembly. See [Header Attachment](#) detail.
- 2) Connect Lights to top of backwall assembly. See [Light Attachment](#) detail.
- 3) Install Monitor Mount to verticals [1/1A] & [2/2A]. See [Monitor Mount Attachment](#) detail.
- 4) Attach Wings to sides of backwall assembly. See [Wing Attachment](#) detail.



Completed Assembly