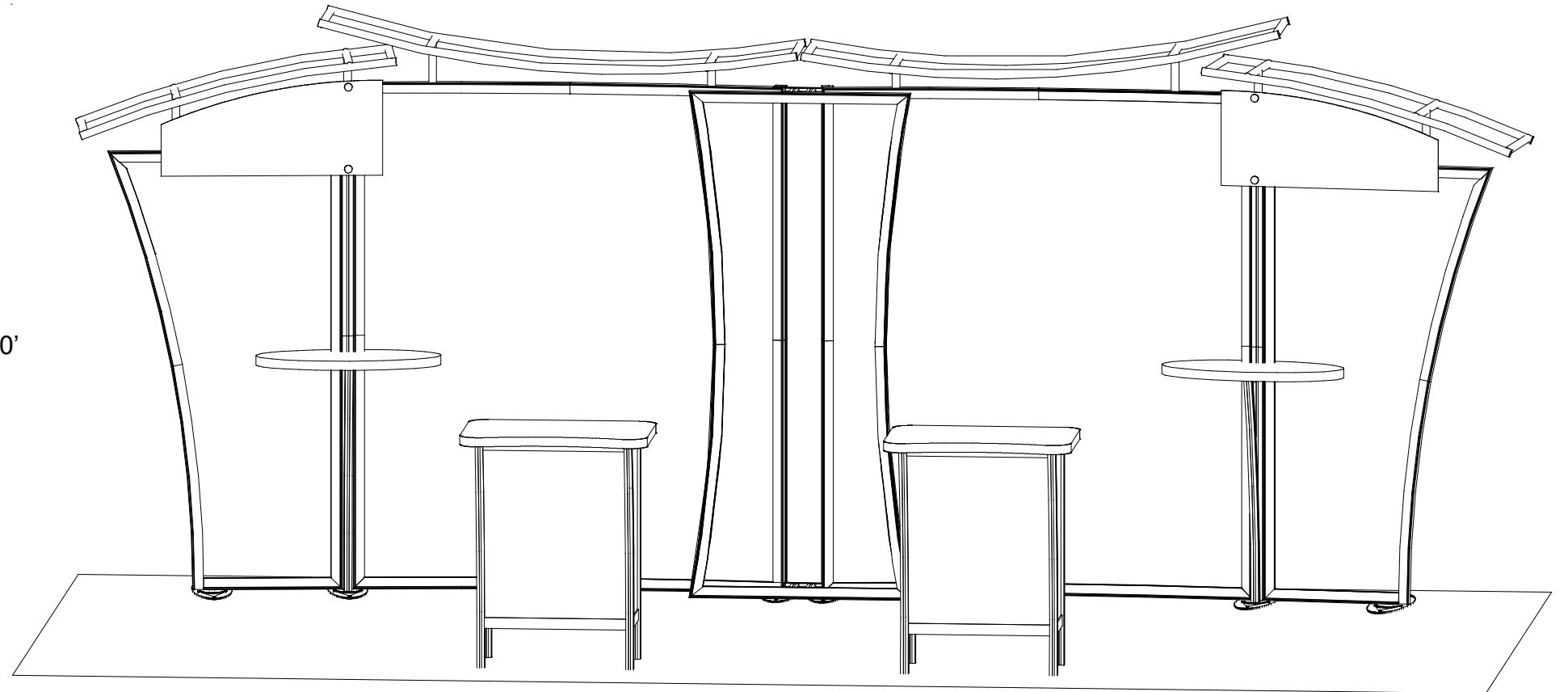
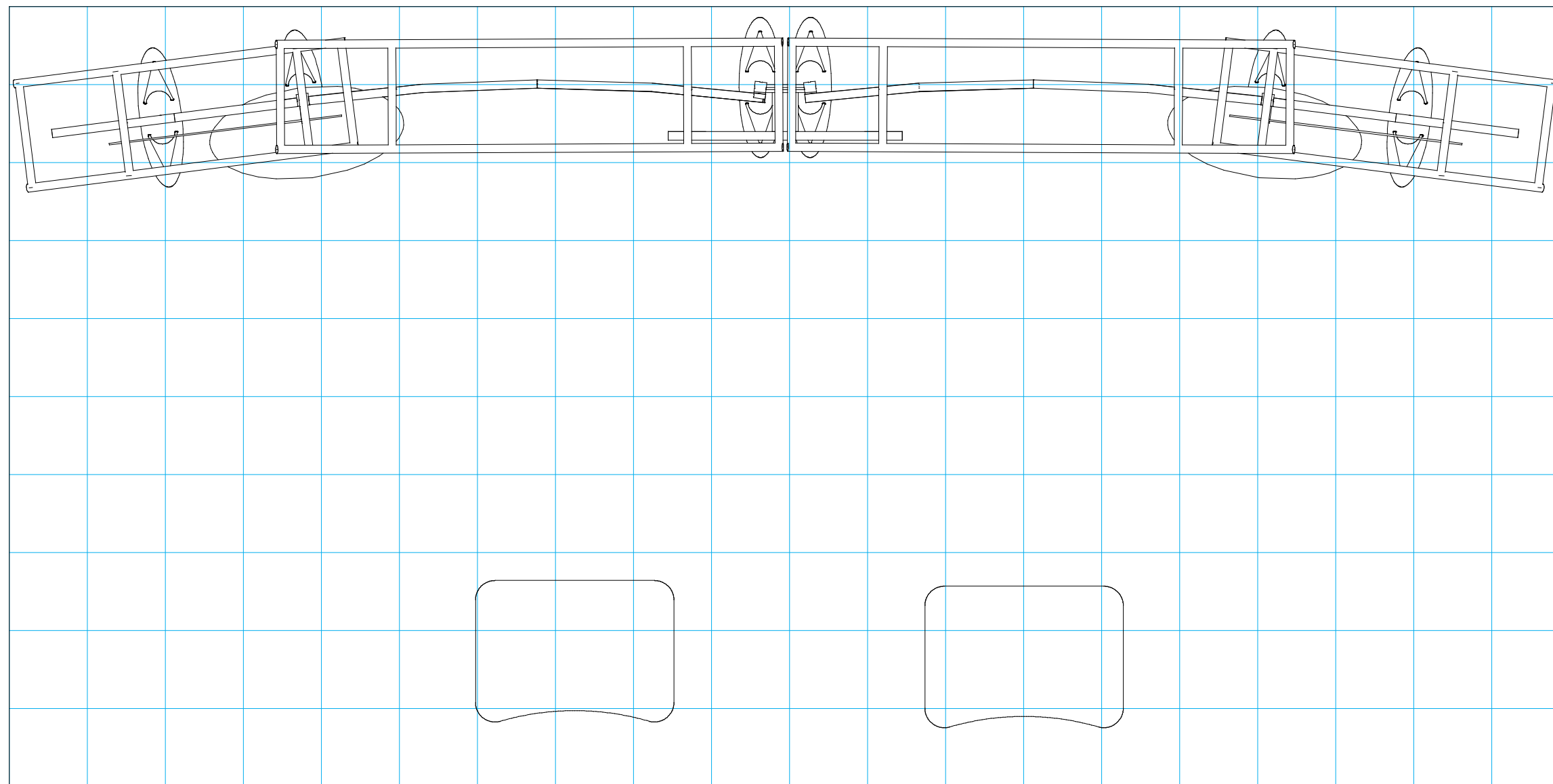



20'

10'



SETUP INSTRUCTIONS



 = 1 sq foot

General Setup Instructions

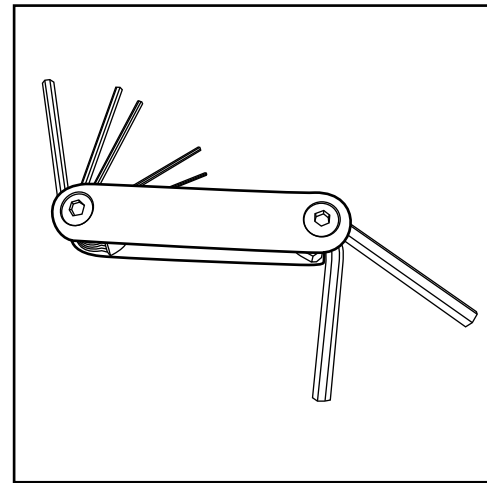
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

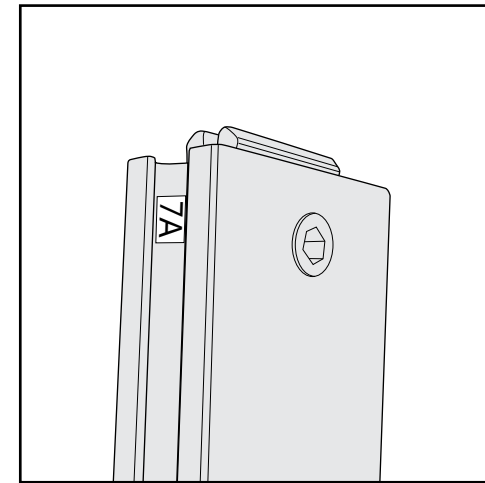
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

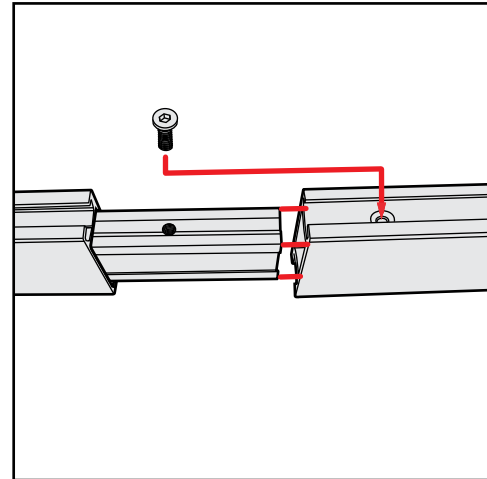
- For loss prevention, tighten all set screws and locks during disassembly.



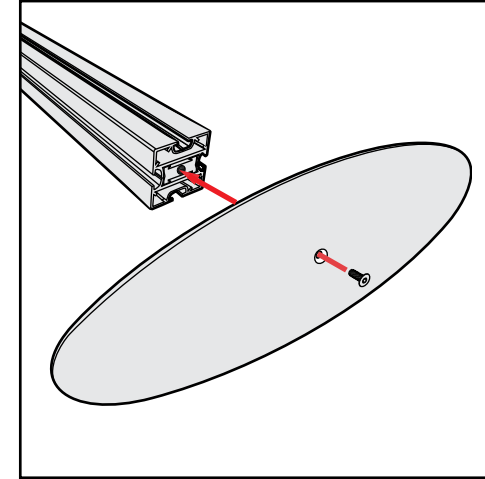
Hex Tool - Essential for Assembly



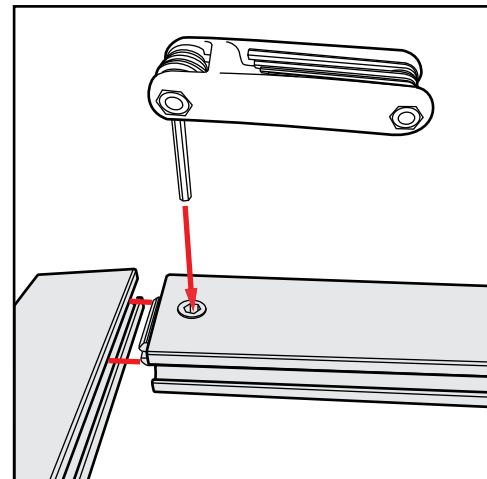
Part Identification - Numbering



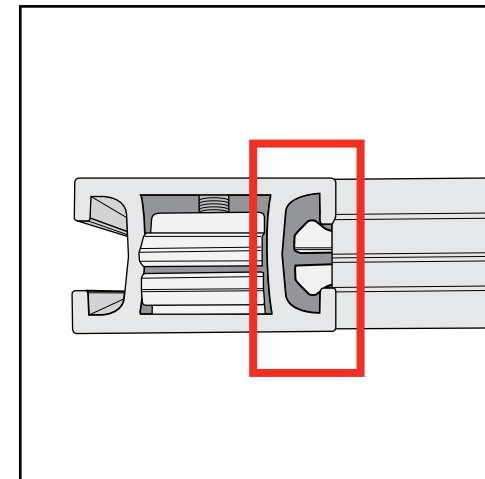
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



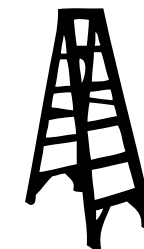
Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED

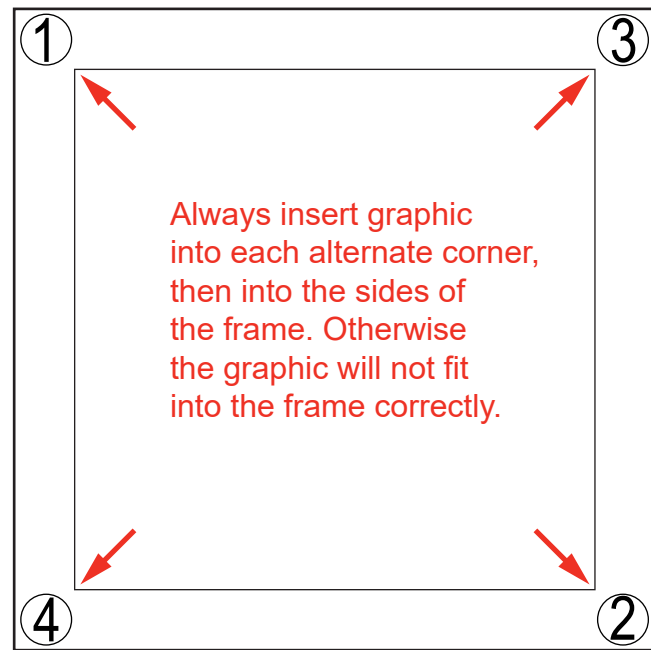


ALL CONNECTIONS MUST
BE TIGHTLY SECURED

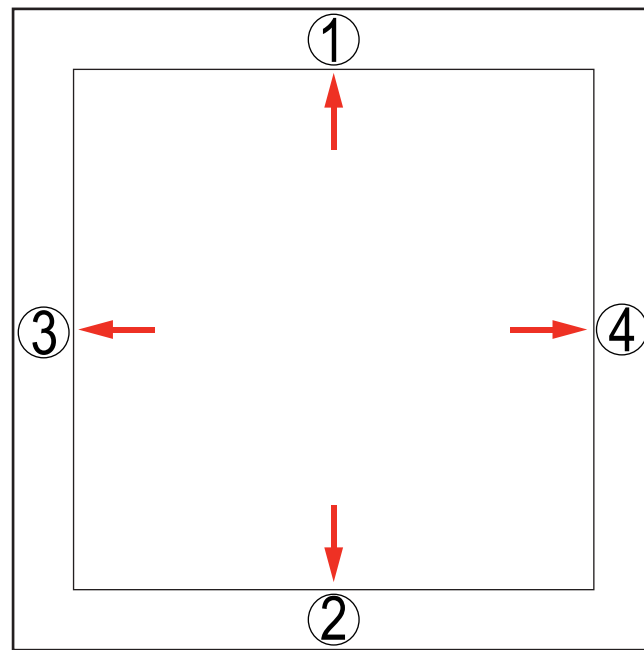
SEG Graphic Installation *in 3 Steps*

The Perfect Fit

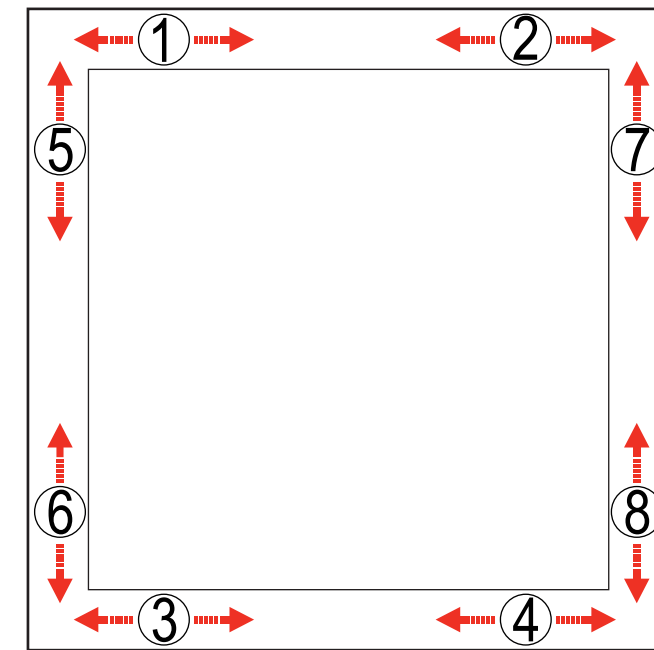
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Install video:



Page 1

Backwall: SEG Frames

Item	Qty.	Description
13a/13b	1/1	41.5" TSP46 Vertical Extrusion
14c/14d	1/1	41.5" TSP46 Vertical Extrusion
15c/15d	1/1	41.5" TSP46/S44 Vertical Extrusion
16a/16b	1/1	41.5" TSP46 Vertical Extrusion
17a/17b	1/1	35" TSP46 Horizontal Extrusion
18a/18b	1/1	35" TSP46 Horizontal Extrusion
19a/19b	1/1	35" TSP46 Horizontal Extrusion
20a/20b	1/1	35" TSP46 Horizontal Extrusion
A	2	Straight Connector w/ Knobs
B	2	Straight Connector w/ Set Screws
C	4	Curved Connector w/ Knobs

Page 2

Backwall: Center Section

Item	Qty.	Description
1/1a	2/2	Base Plate
12a/12b	2/2	41.5" S44 Vertical Extrusion
14a/14b	1/1	41.5" S44 Vertical Extrusion
15a/15b	1/1	41.5" S44 Vertical Extrusion
21	2	6" S40 Angled Extrusion
25a/25b	2/2	Counter Top Supports
A	4	Straight Connector w/ Knobs

Page 3

Backwall: Side & Front Sections

Item	Qty.	Description
1	2	Base Plate
2	1	TSP46 Lower Left Corner
2a	1	16" TSP46 Horizontal Extrusion
3	1	TSP46 Upper Left Corner
4	1	19" TSP46 Horizontal Extrusion
5	1	36" TSP46 Vertical Extrusion
6	1	36" TSP46 Vertical Extrusion
7	1	TSP46 Lower Right Corner
7a	1	16" TSP46 Horizontal Extrusion
8	1	TSP46 Upper Right Corner
9	1	19" TSP46 Horizontal Extrusion
10	1	36" TSP46 Vertical Extrusion
11	1	36" TSP46 Vertical Extrusion
22a/22b	1/1	TSP46 Front Left Lower/Upper Corners
23a/23b	1/1	TSP46 Front Right Lower/Upper Corners
24	4	6" S40 Horizontal Extrusion
A	6	Straight Connector w/ Knobs
B	2	Straight Connector w/ Set Screws
D	2	Curved Connector w/ Knobs
E	2	Curved Connector w/ Knobs

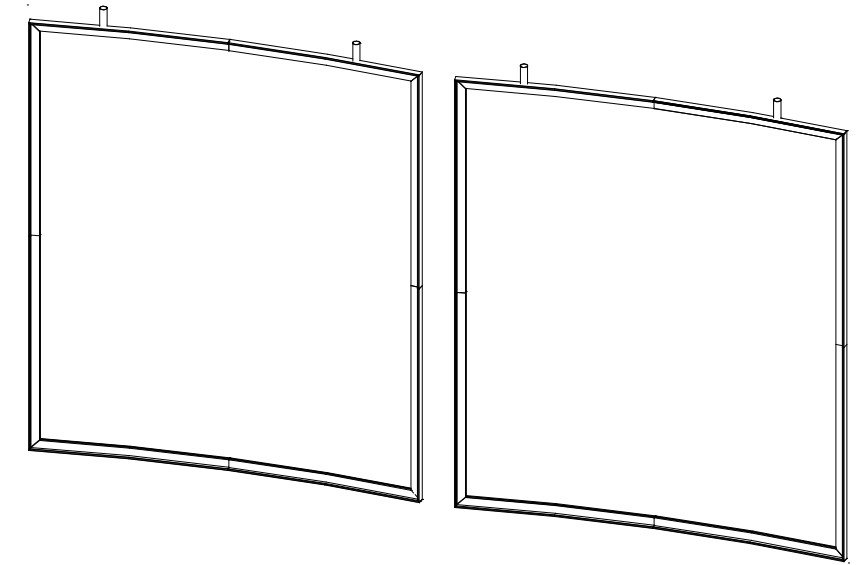
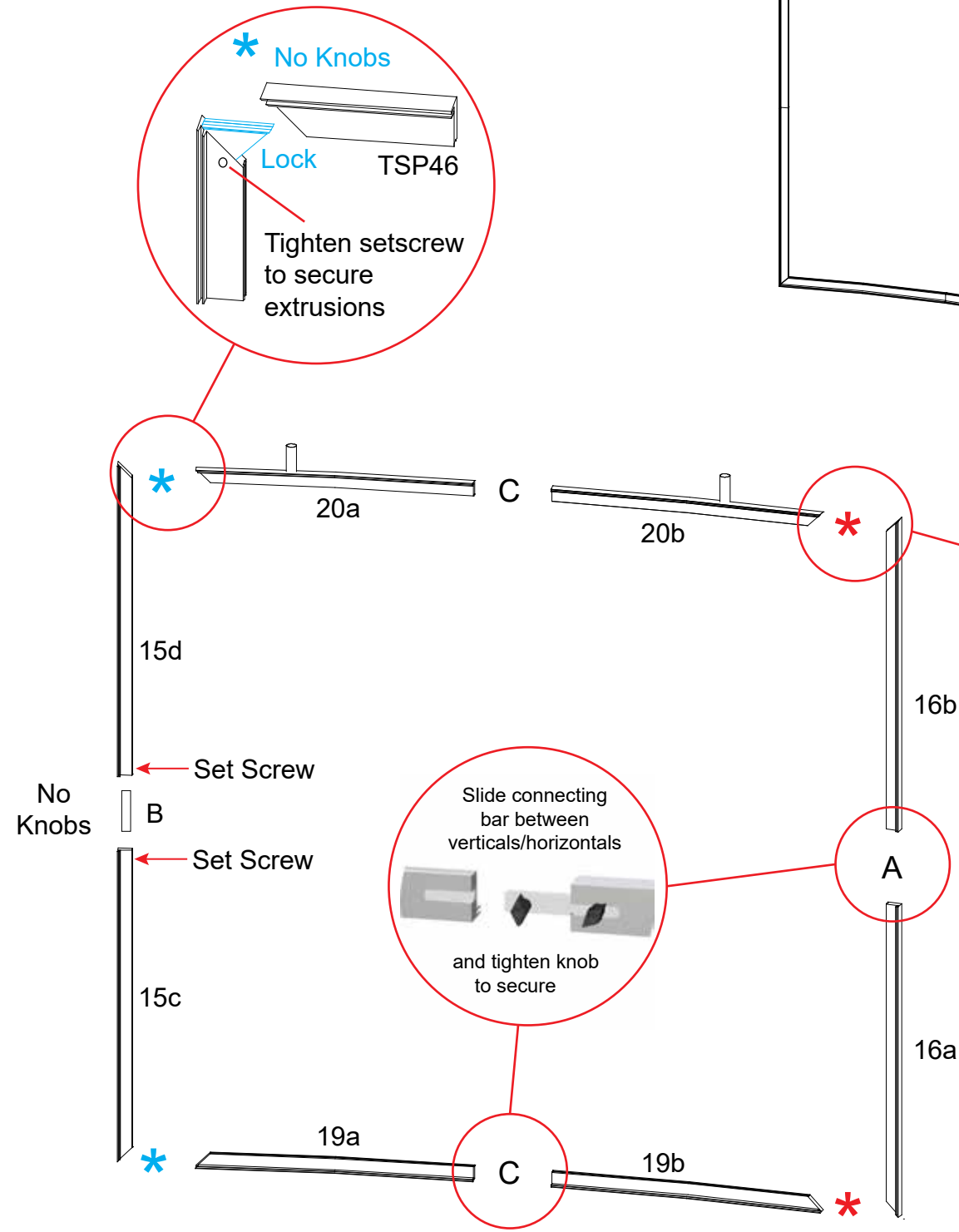
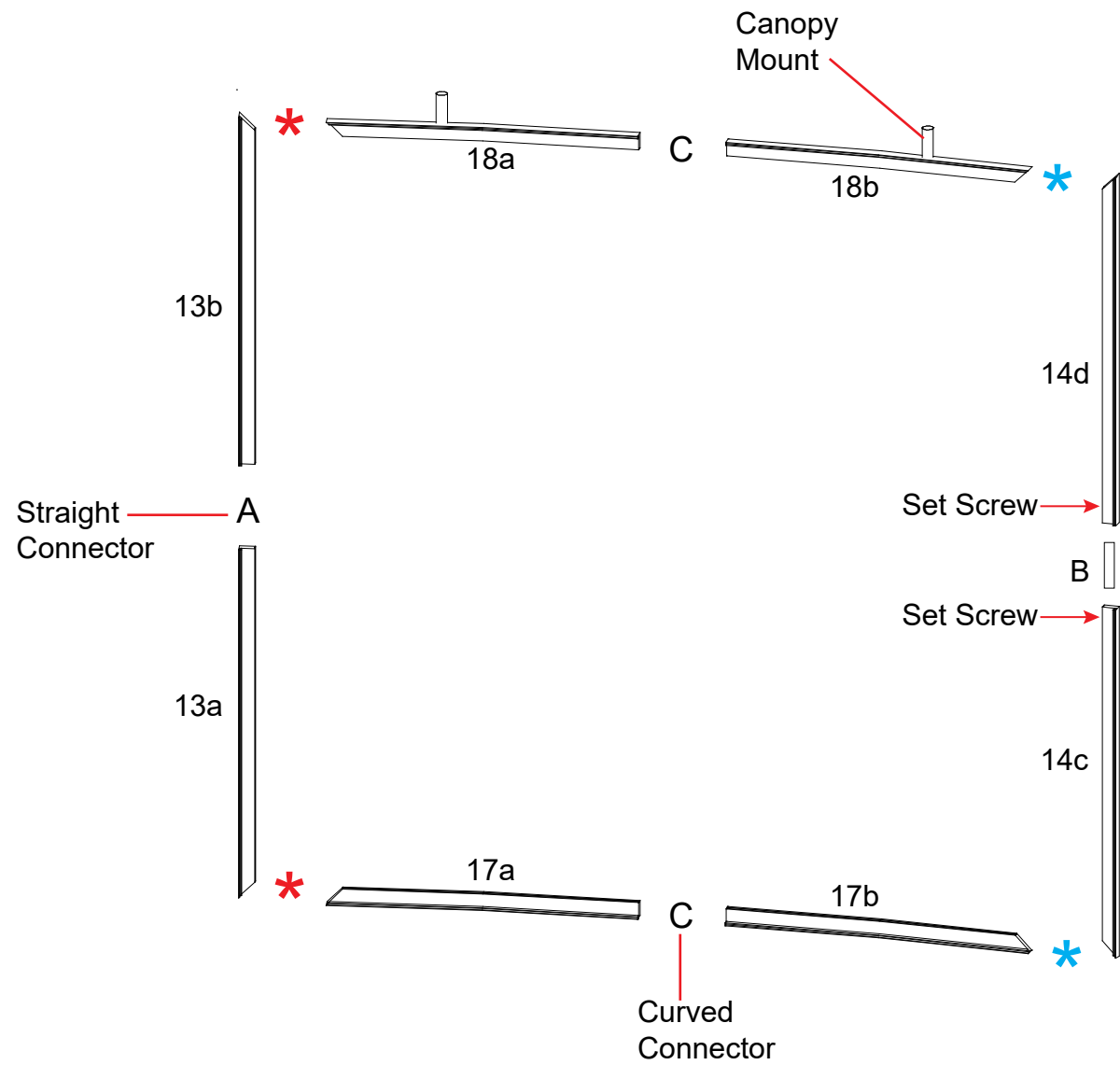
Page 6

Pedestals (Qty. 2)

Item	Qty.	Description
26	1	38" Curved Vertical Extrusion
27	1	38" Vertical Extrusion
28	1	38" Vertical Extrusion
29	1	38" Curved Vertical Extrusion
30	2	11" Horizontal Extrusion w/ Lip
31	2	23" Horizontal Extrusion w/ Lip
32/33	1/1	14.567" Horizontal Extrusion
34	2	23" Horizontal Extrusion
35-37	1/1/2	Door Extrusions

Steps:

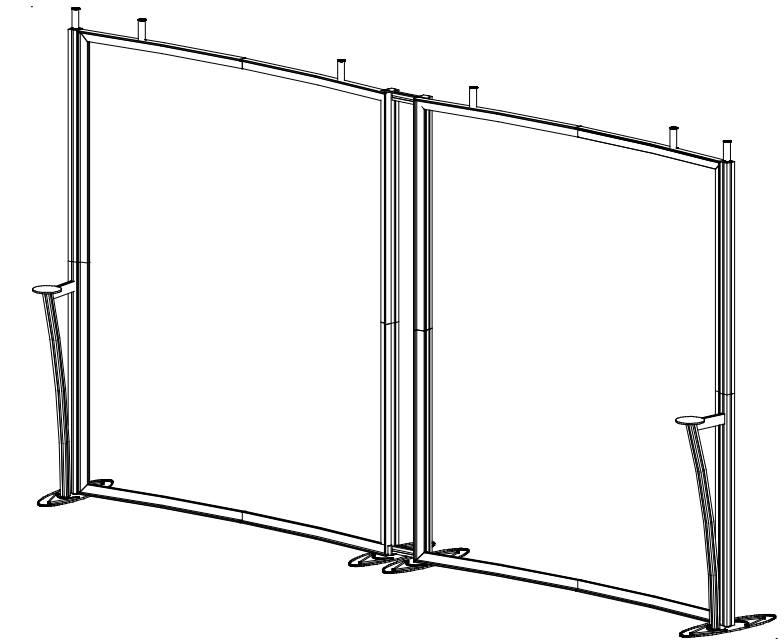
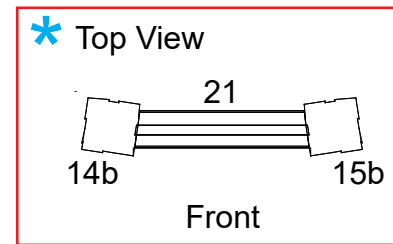
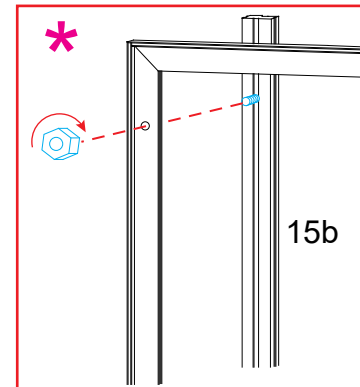
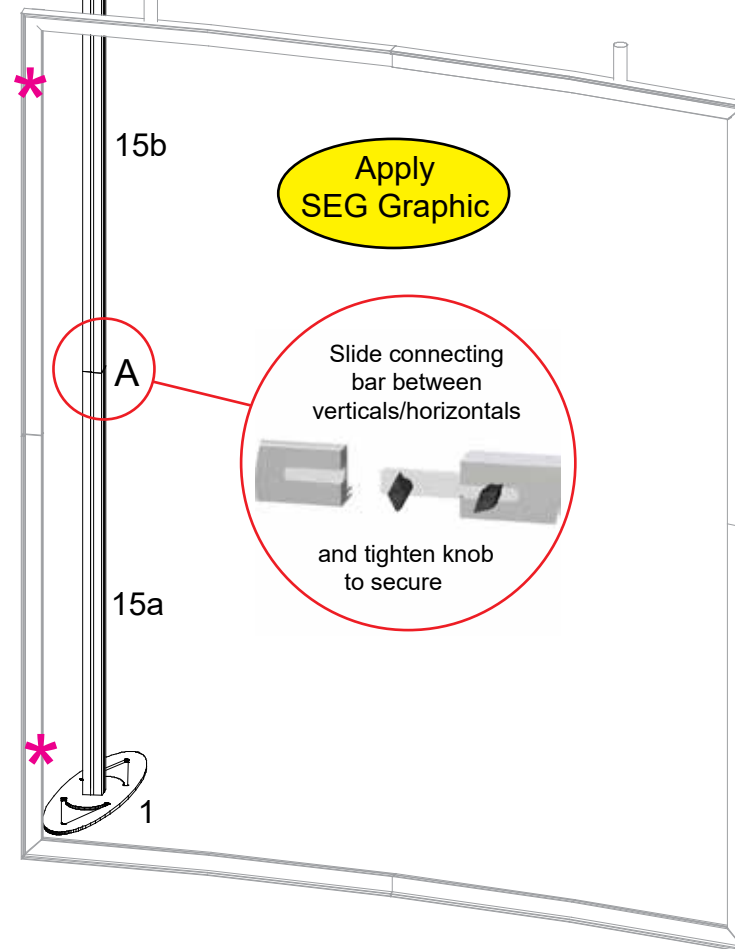
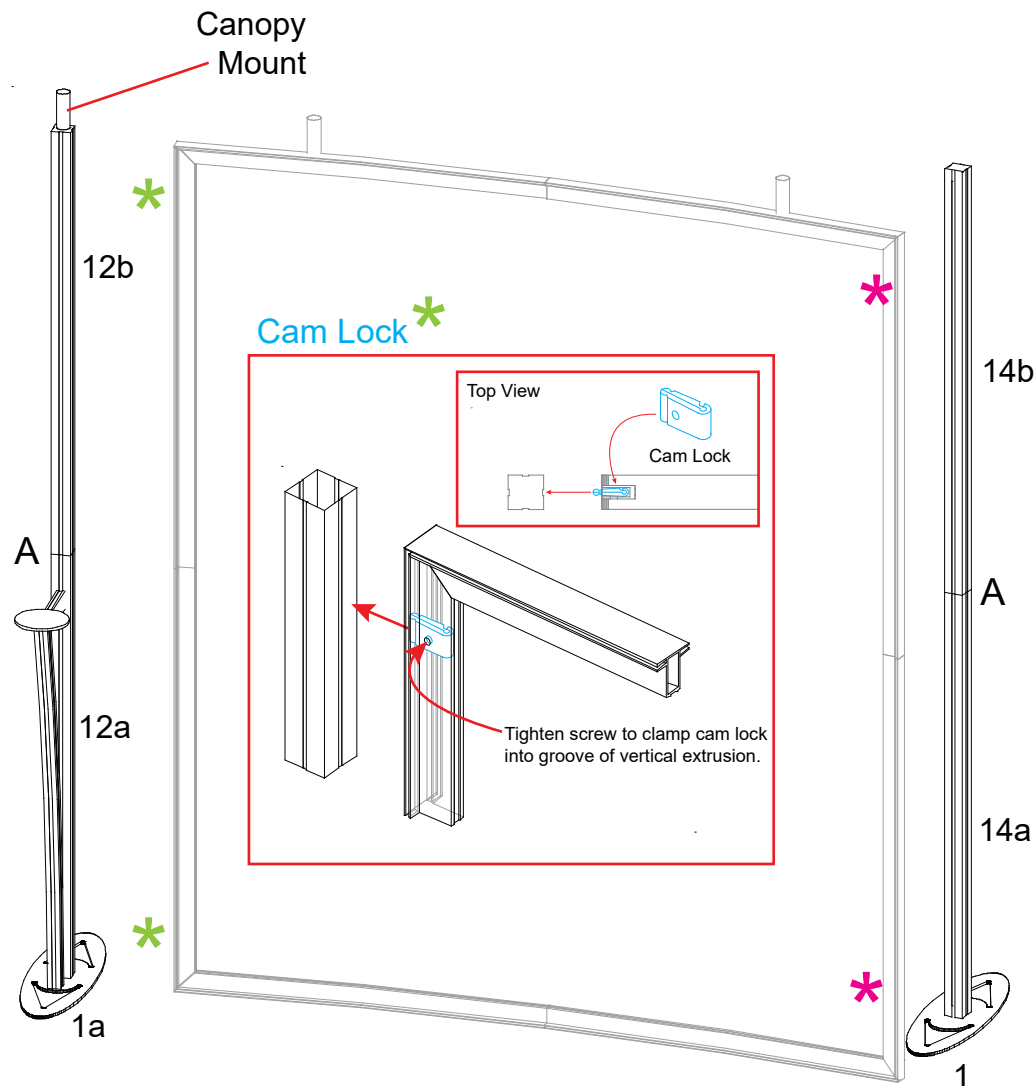
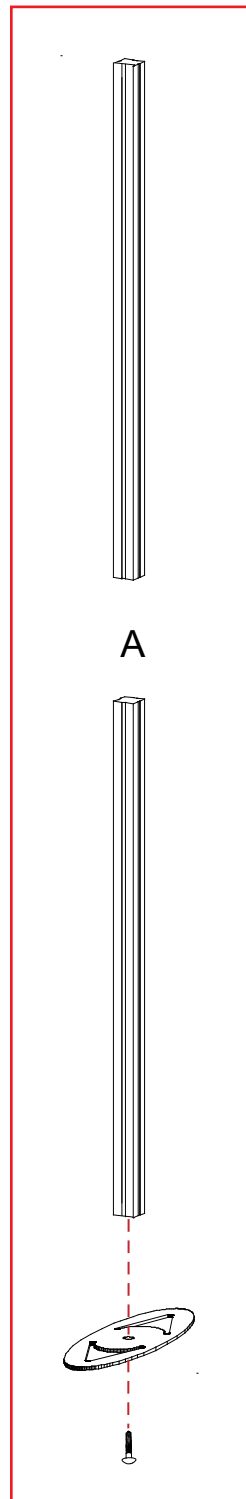
- 1) Connect horizontals with curved connectors [C].
- 2) Connect verticals [13a,13b] and [16a,16b] with knob connectors [A].
- 3) Connect verticals [14c,14d] and [15c,15d] with connectors [B] using the hex tool to tighten set screws.
- 4) Connect vertical assemblies to horizontal assemblies using knob connectors at corners [13a/17a,13b/18a,16a/19b,16b,20b] and the hex tool for the rest.



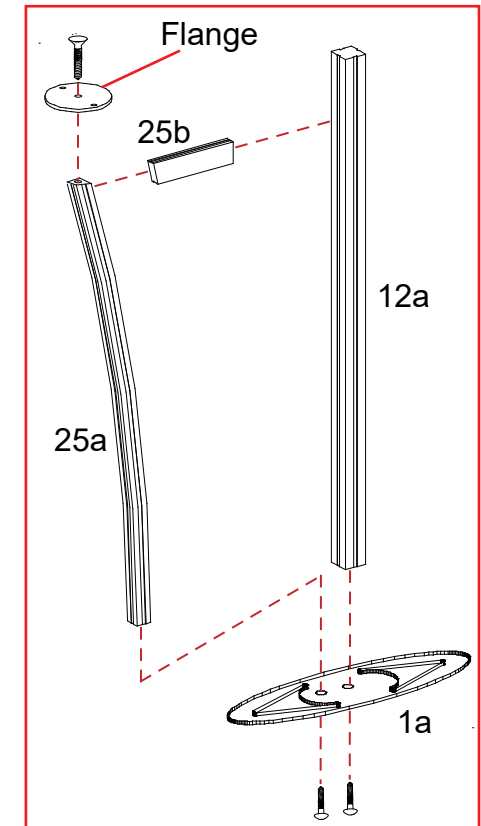
Stand Assembly

Steps:

- 1) Attach base plates [1,1a] to verticals [12a,14a,15a] with bolts.
- 2) Attach vertical counter supports [25a] to base plates [1a] with bolts and secure to verticals [12a] with horizontals [25b].
- 3) Connect verticals [12b,14b,15b] to verticals [12a,14a,15a] with connectors [A].
- 4) Connect verticals [14a/14b] and [15a/15b] with horizontals [21] as shown.
- 5) Connect assembled SEG frames to assembled stands with bolts and cam locks as shown.
- 6) Apply SEG Graphics to frames.

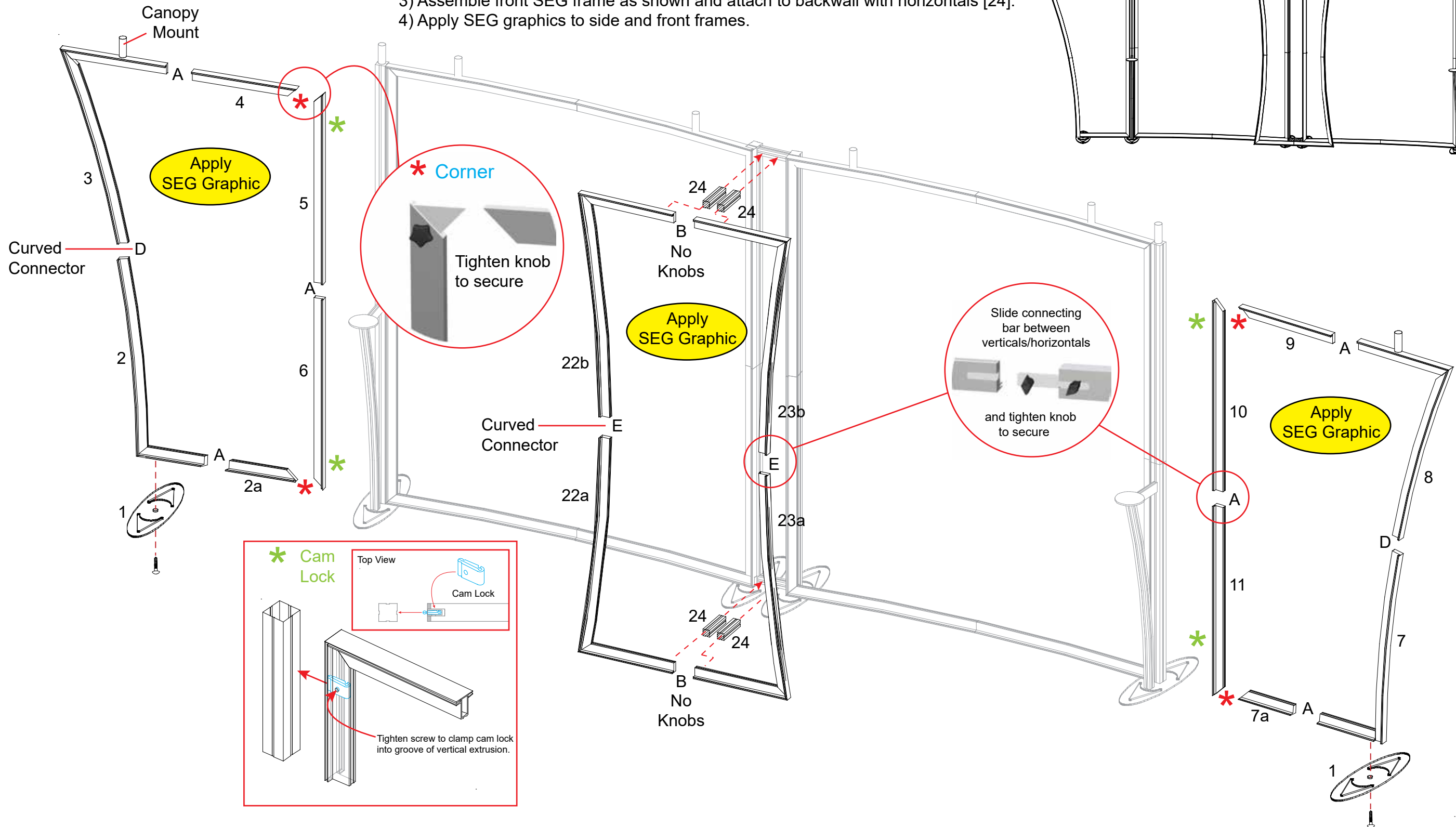
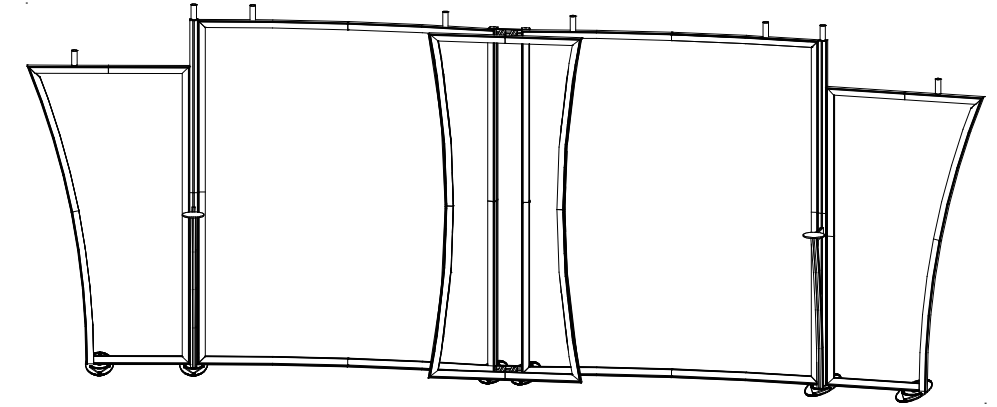


Counter Stands



Steps:

- 1) Assemble side frames as indicated, attaching base plates [1] with bolts.
- 2) Attach side frames with cam locks as shown.
- 3) Assemble front SEG frame as shown and attach to backwall with horizontals [24].
- 4) Apply SEG graphics to side and front frames.



AERO

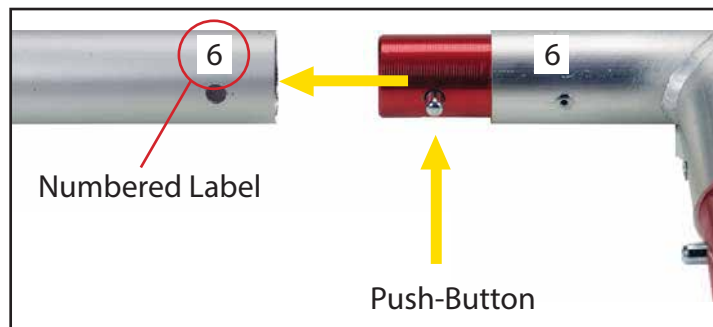
Using Your Setup Instructions

The Aero Setup Instructions are created specifically for your configuration. The instructions include an exploded view of the frame which is sequentially labeled. We encourage you to review the instructions before attempting to assemble your exhibit.

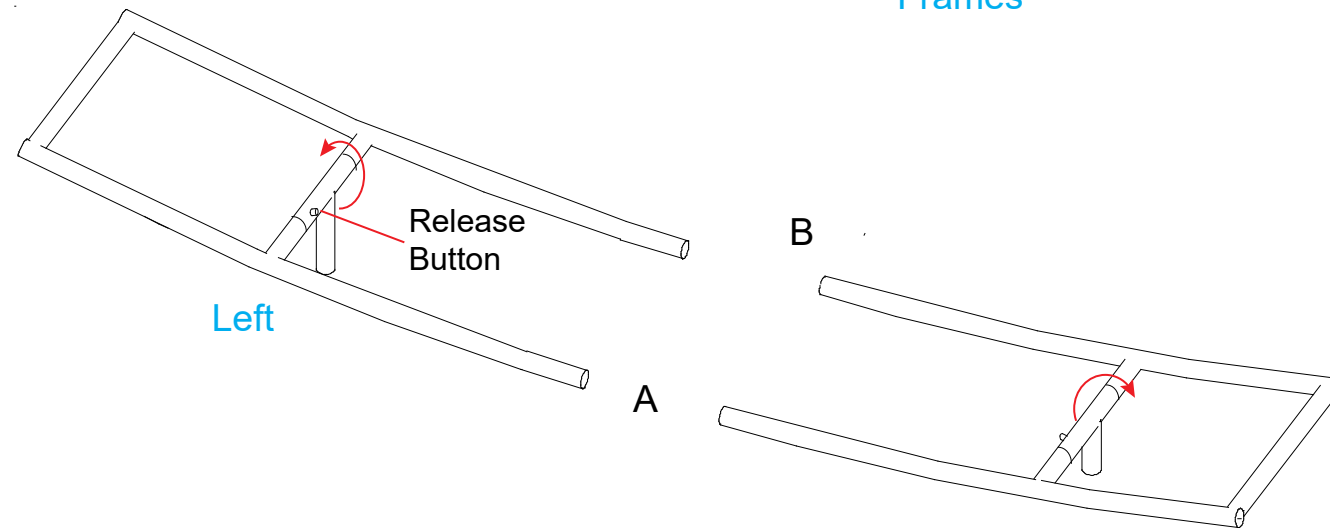
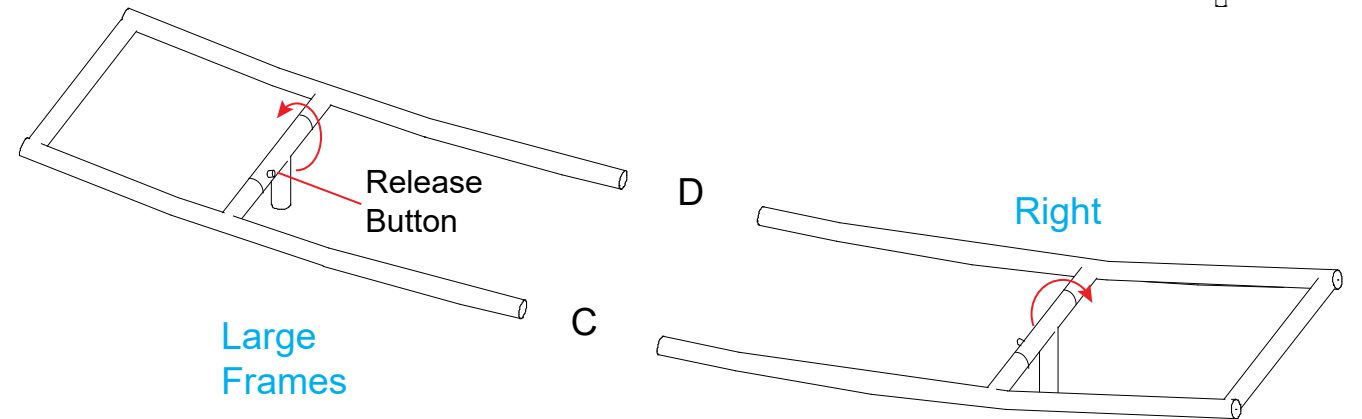
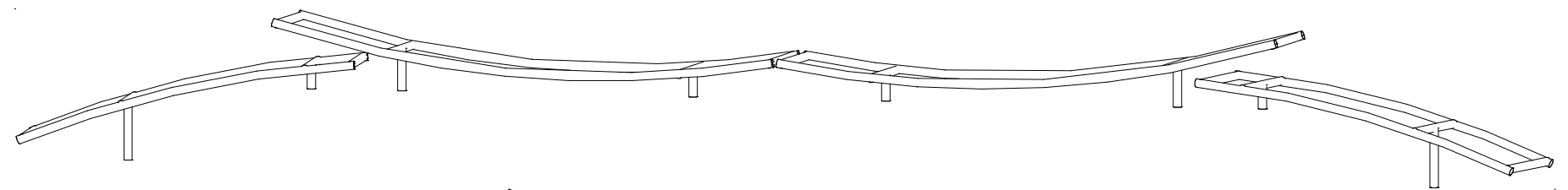
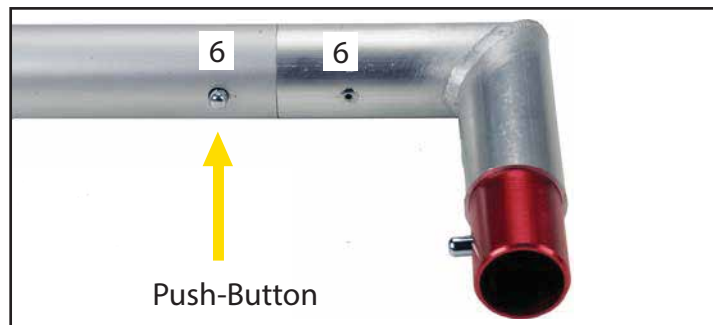
Connections are kept very simple; no tools required. Everything assembles with push-button connectors.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



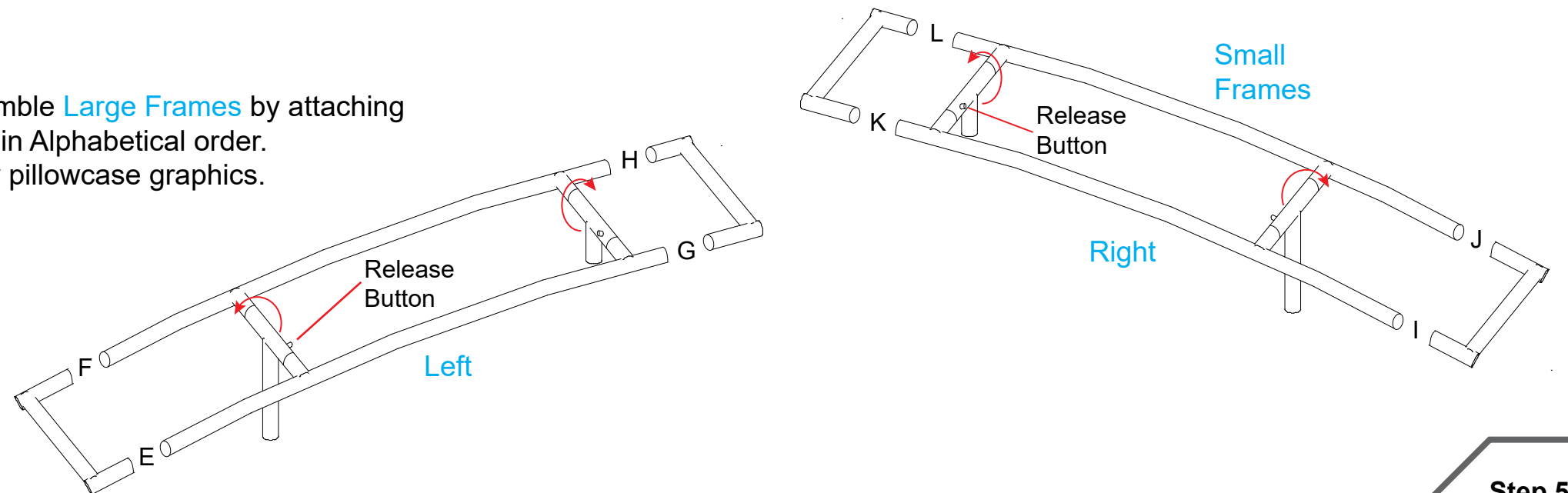
Connections are made by holding the button down and sliding the red tube into opposing tube until button locks into the hole of the opposing tube. To disassemble, push button and pull or twist extrusions apart.



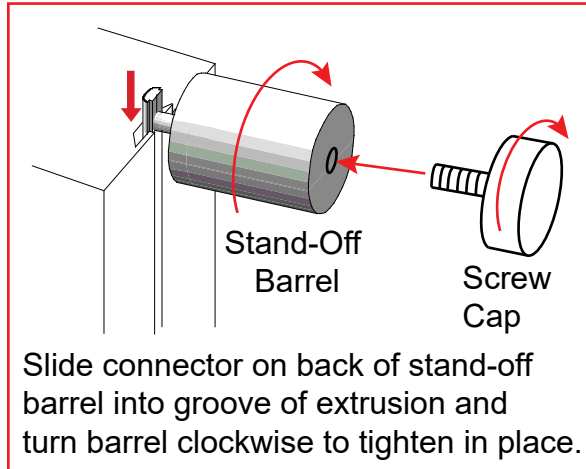
Rotate posts inward for packing & shipping

Steps:

- 1) Assemble **Large Frames** by attaching parts in Alphabetical order.
- 2) Apply pillowcase graphics.

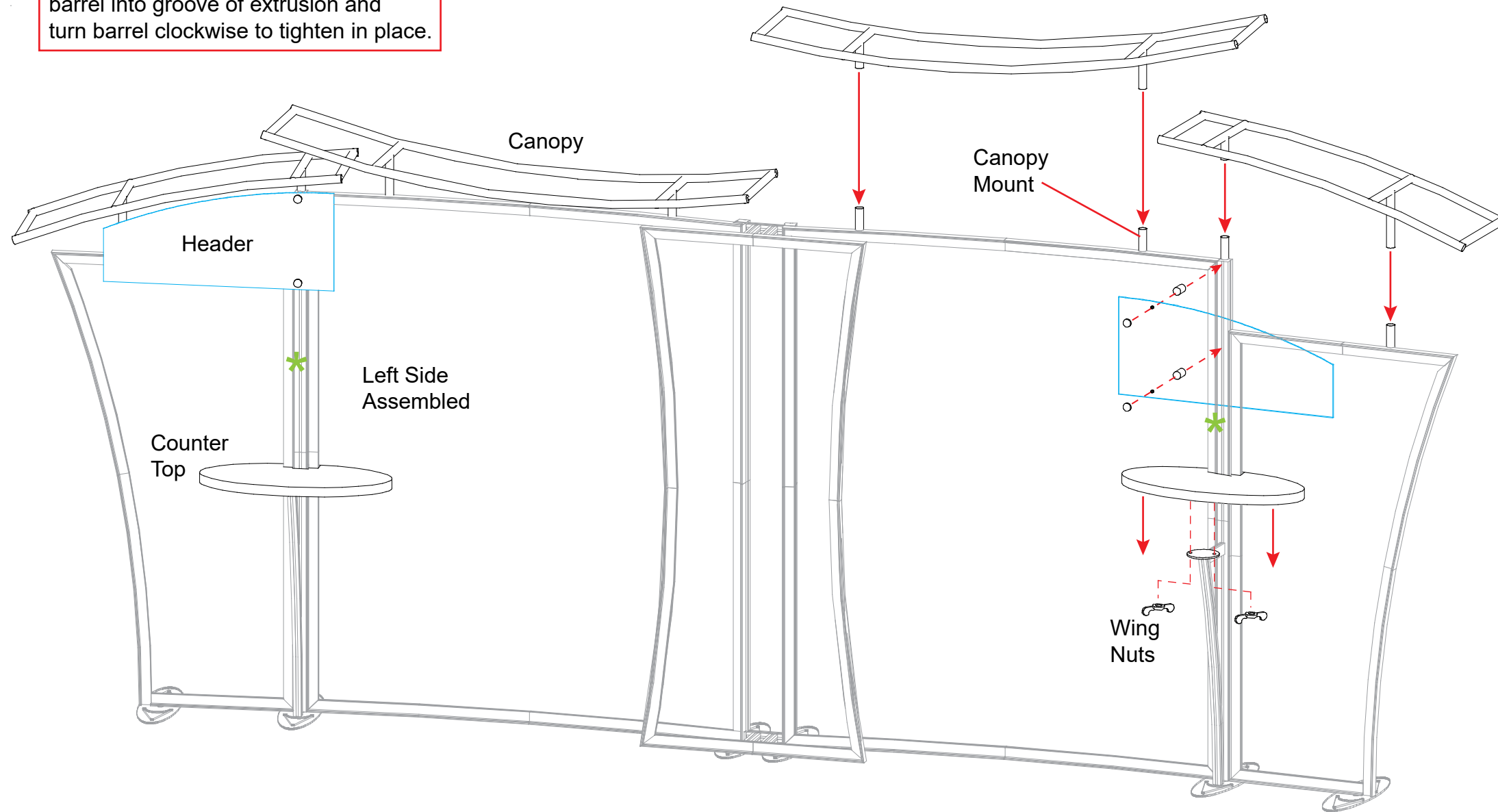
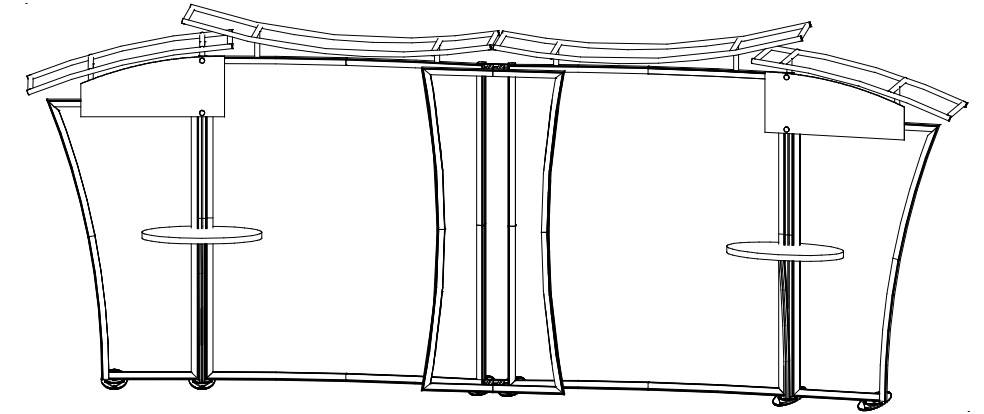


Stand-Off Barrel & Screw Cap

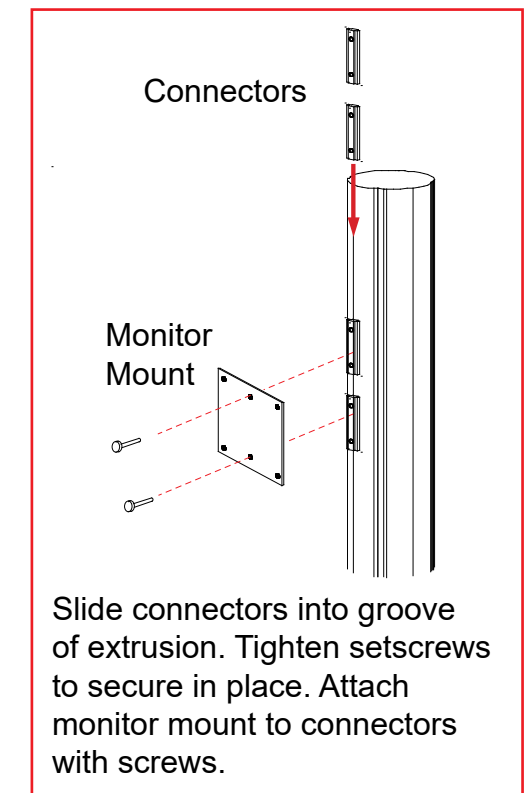


Steps:

- 1) Attach canopies to canopy mounts as shown.
- 2) Attach headers to backwall with stand-off barrels and screw caps.
- 3) Attach counter tops to support stands with wing nuts.
- 4) Attach monitor mount as shown.

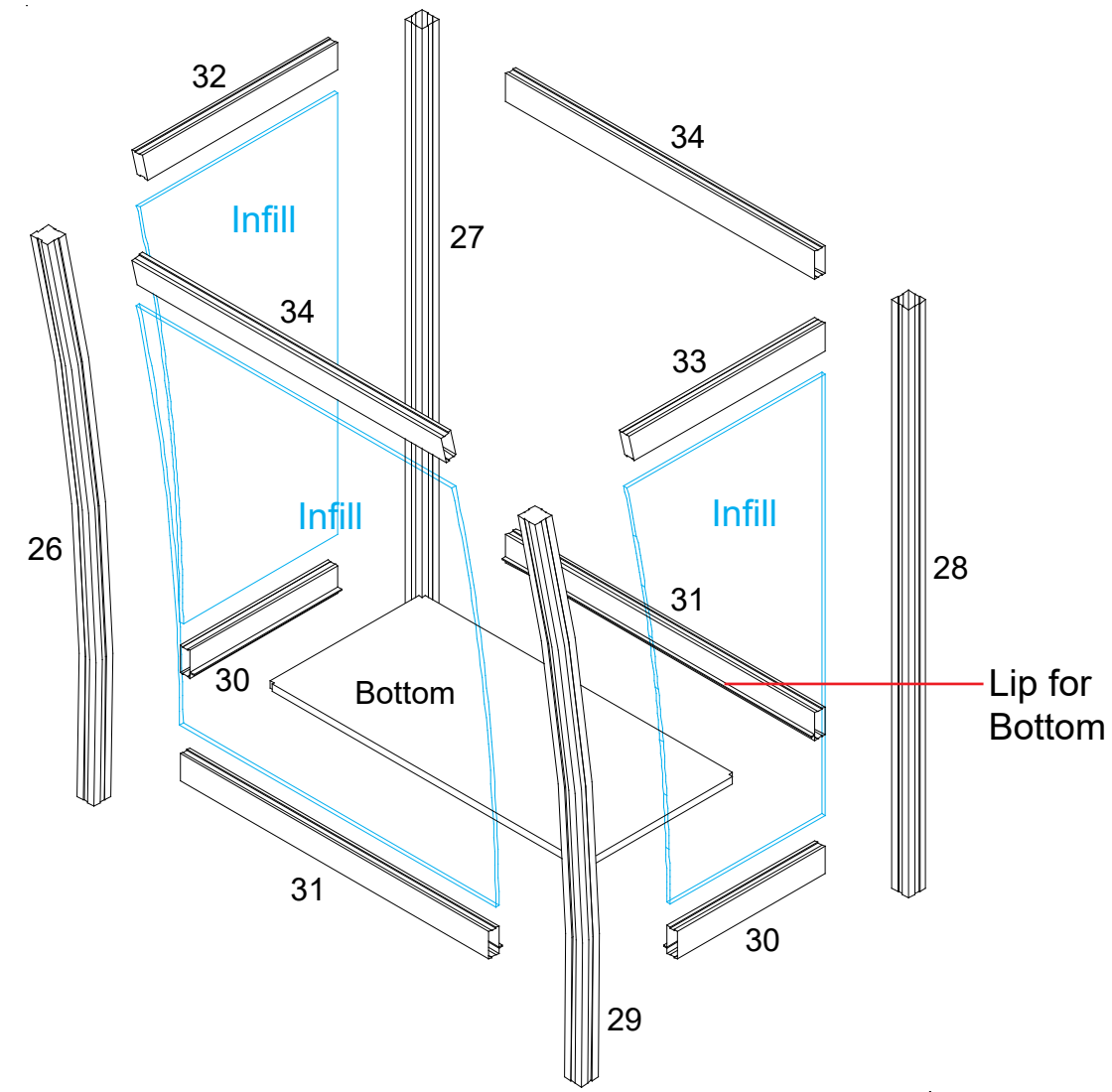
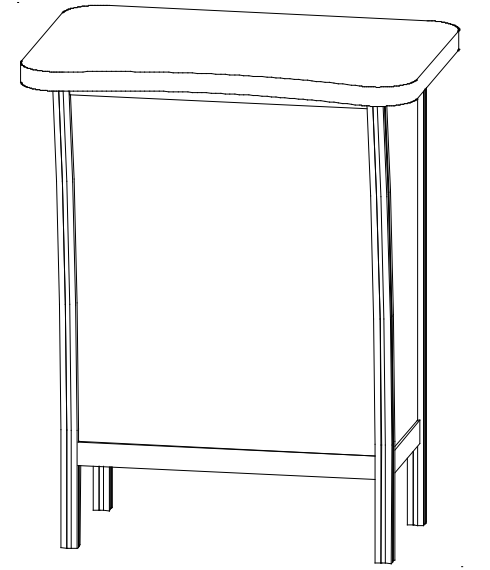


Monitor Mount Attachment *

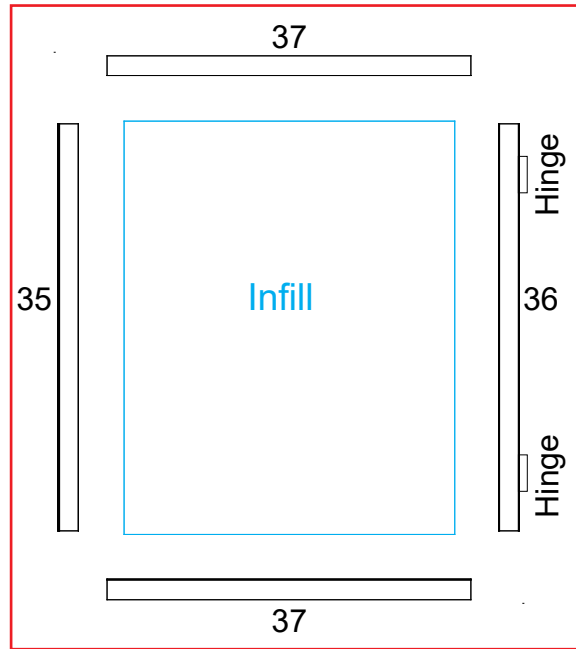


Setups:

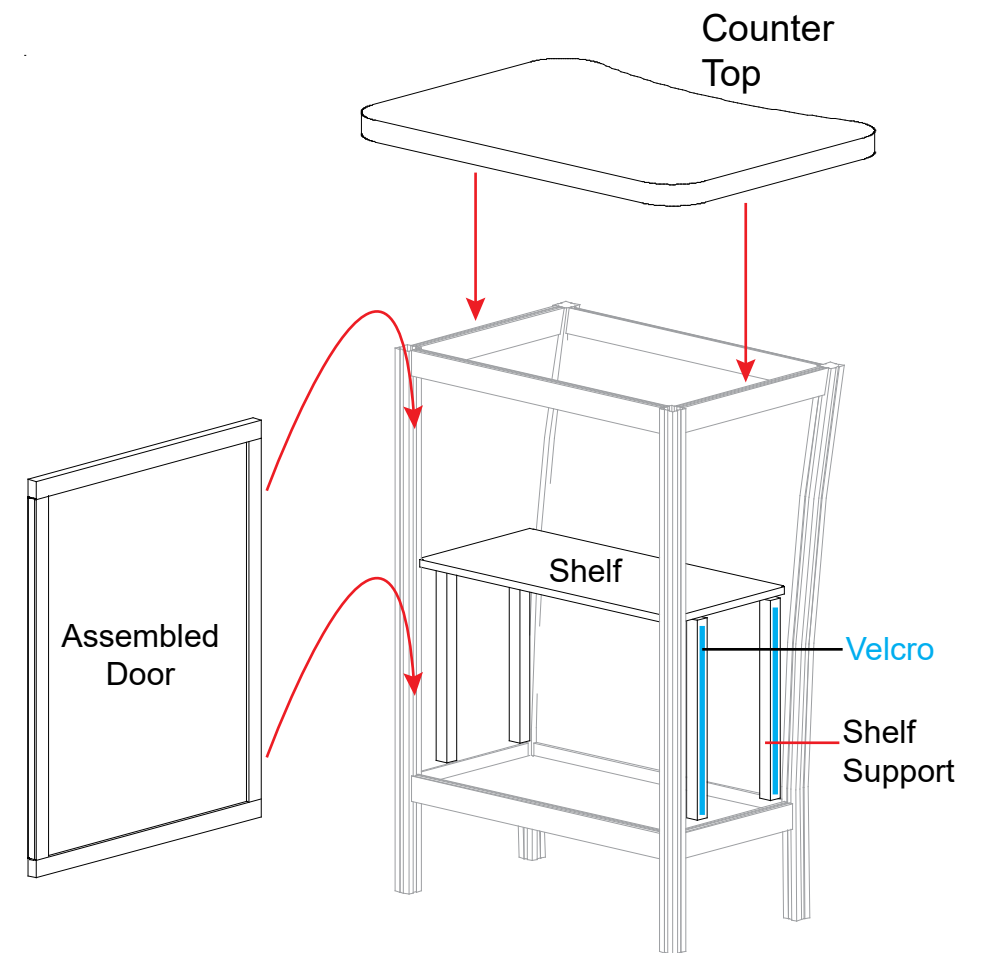
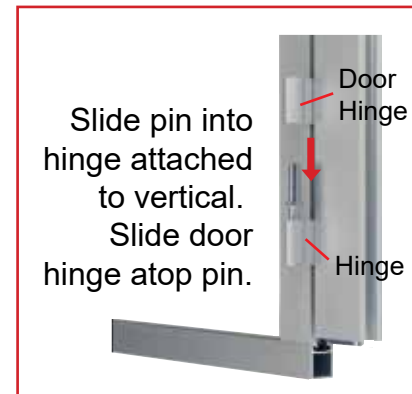
- 1) Connect verticals [26-29] with horizontals [30,31] as shown.
- 2) Insert infills as shown and lock horizontals [32,33,34] in place.
- 3) Assemble door as shown and hang from hinges.
- 4) Attach shelf supports to velcro on infills inside assembled pedestal.
- 5) Place shelf on shelf supports.
- 6) Place counter top on assembled pedestal.



Door Assembly

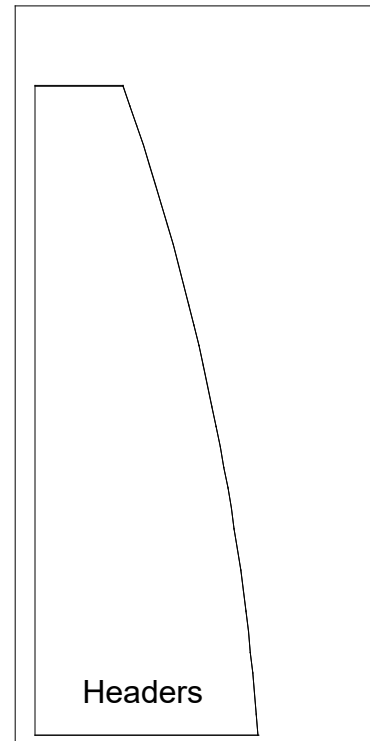


Door Attachment

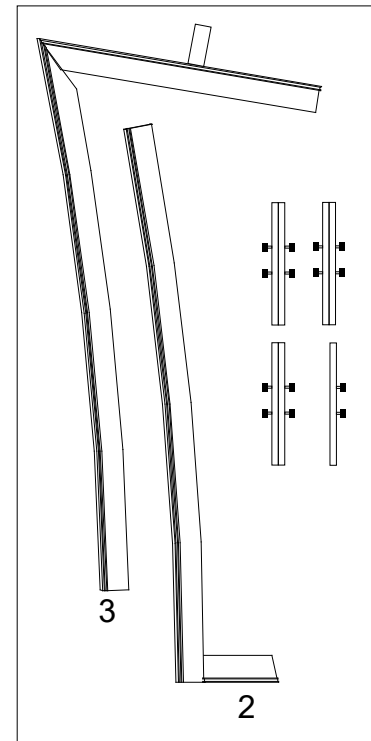


Case Packing

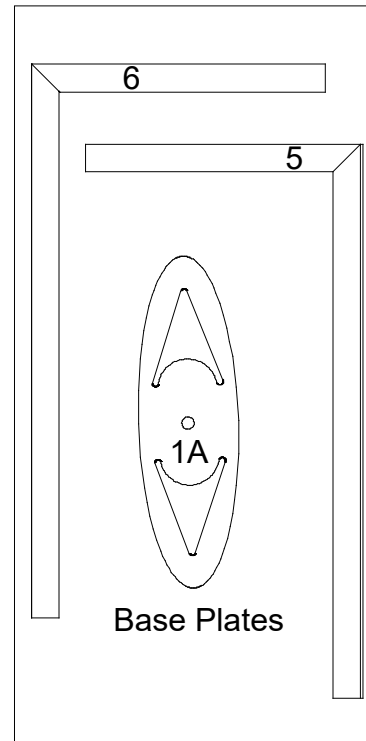
Top View of each Level



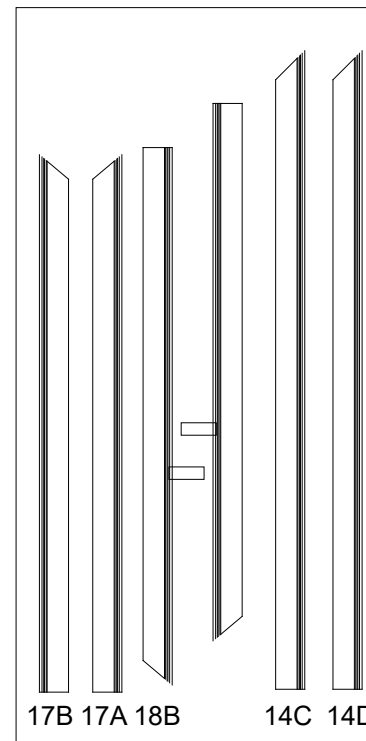
Level 1



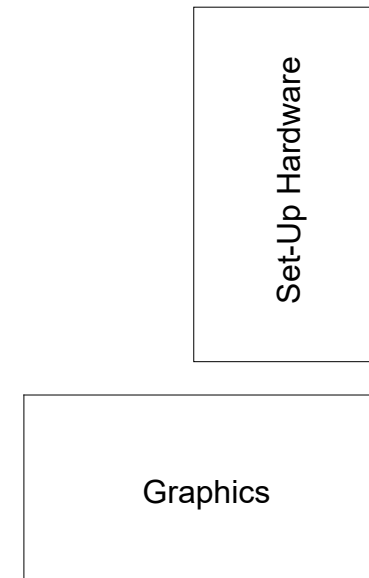
Level 2



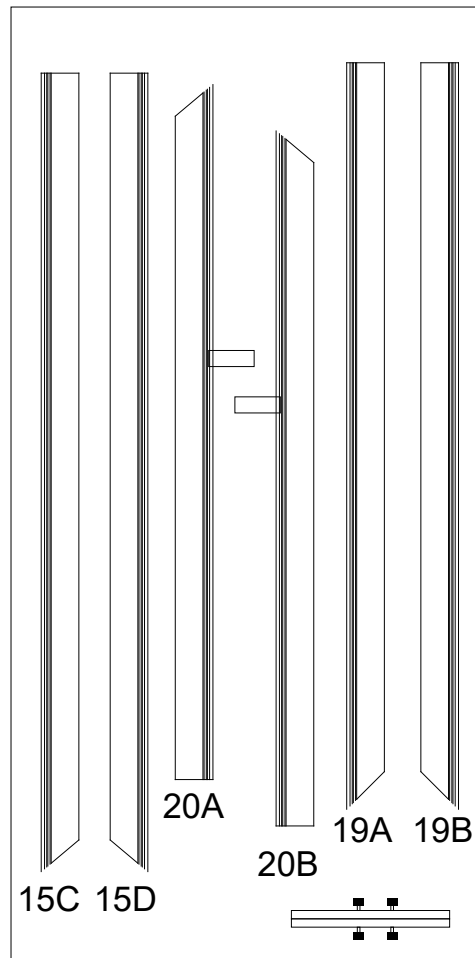
Level 3



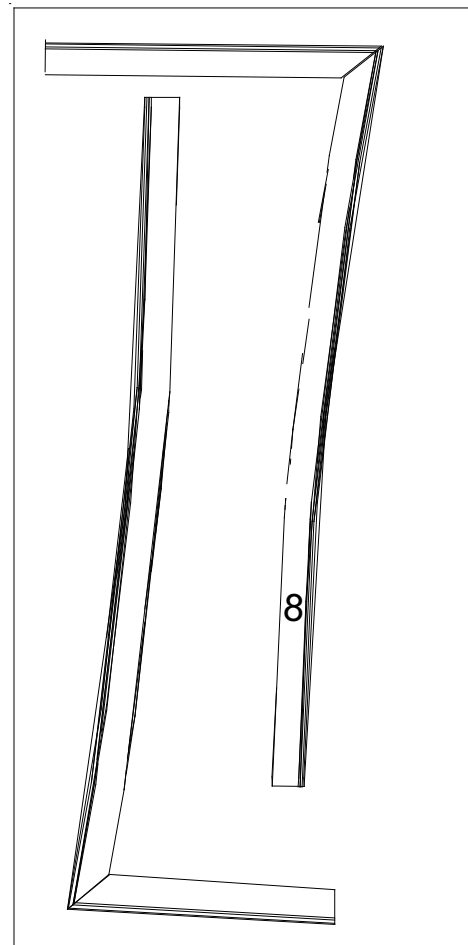
Level 4



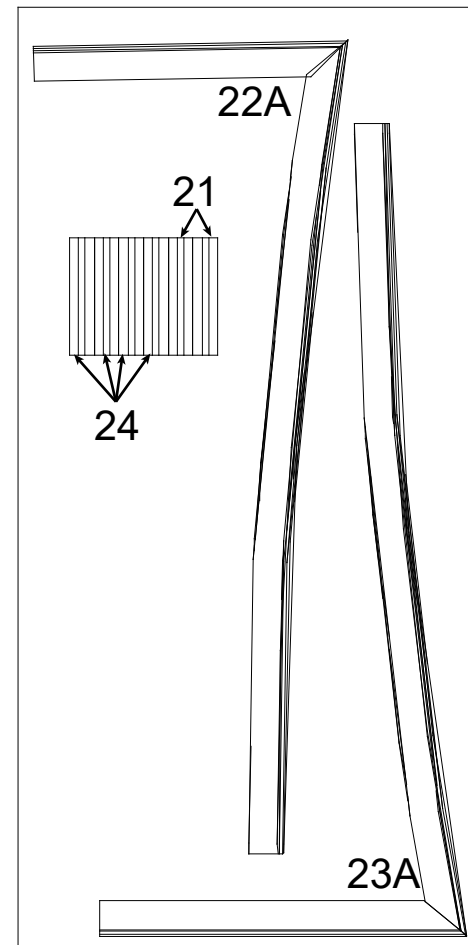
Top View of each Level



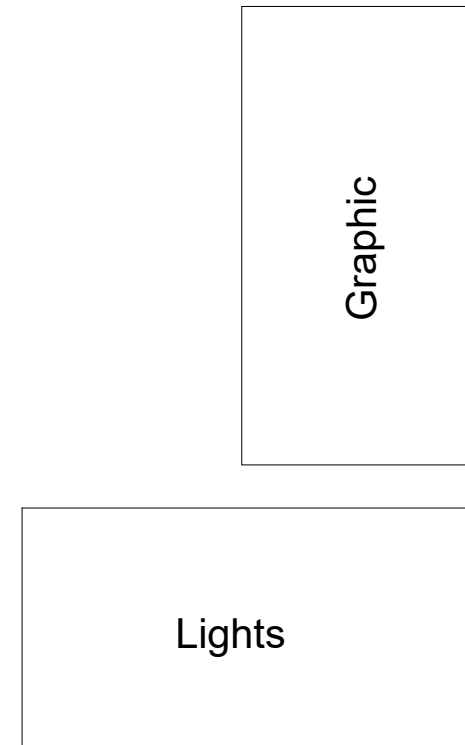
Level 1



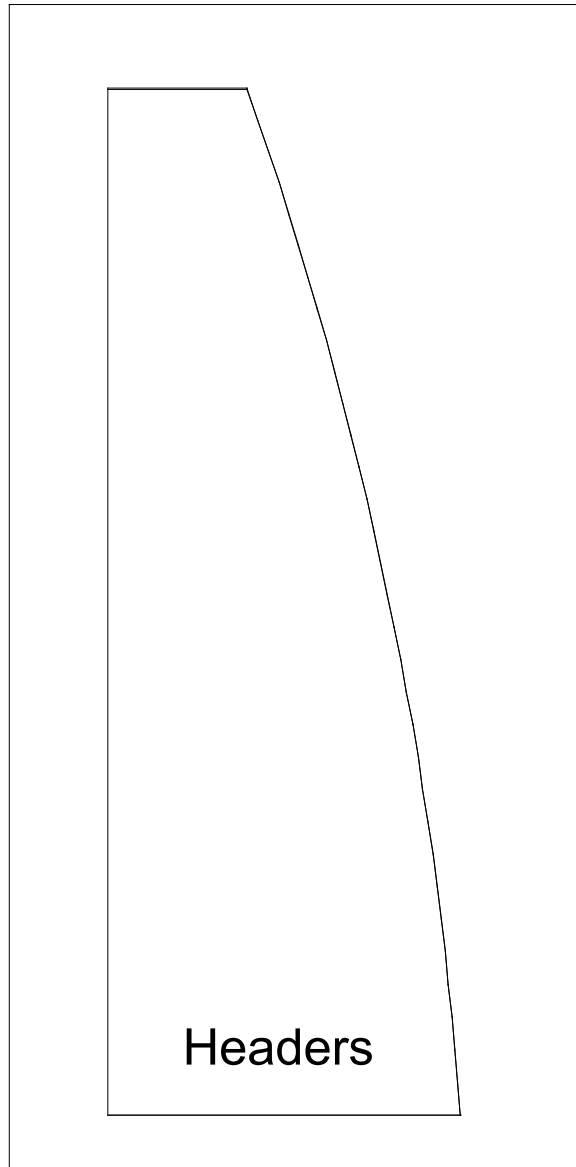
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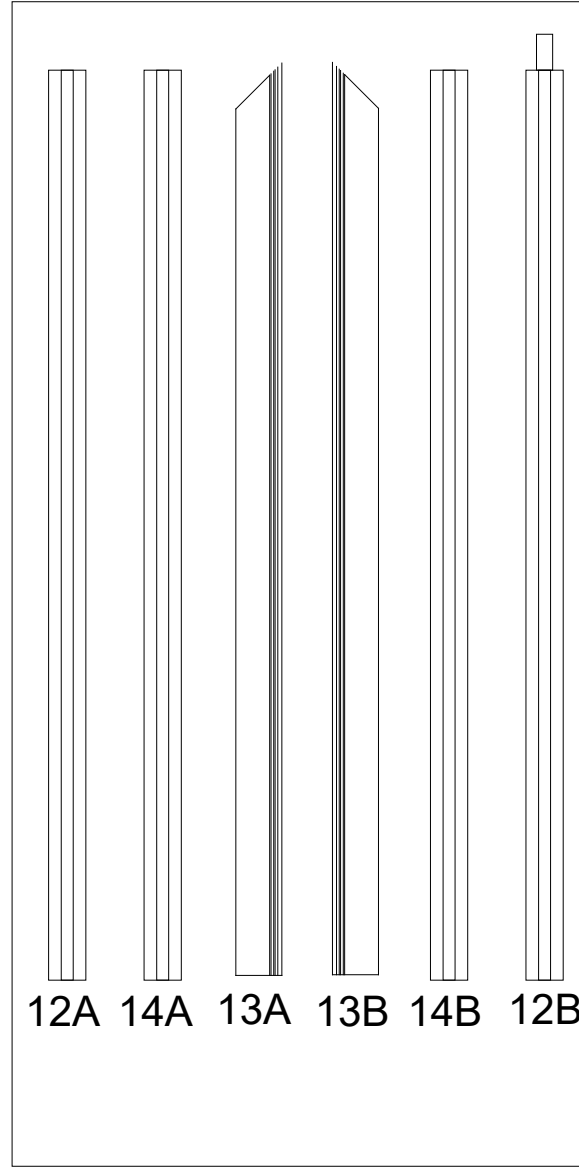
Level 3



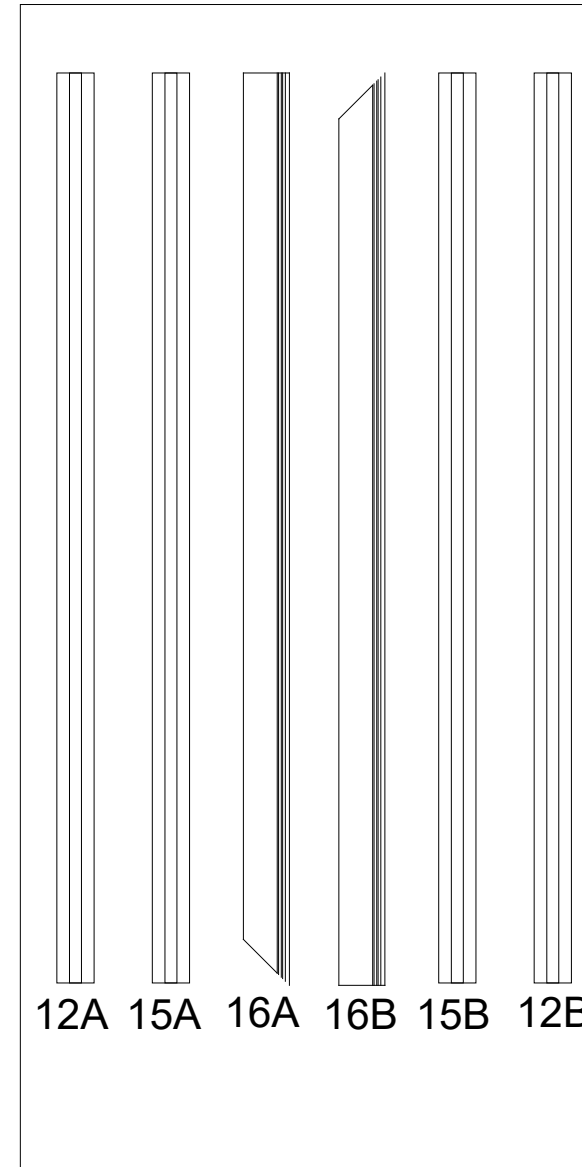
Top View of Each Level



Level 1

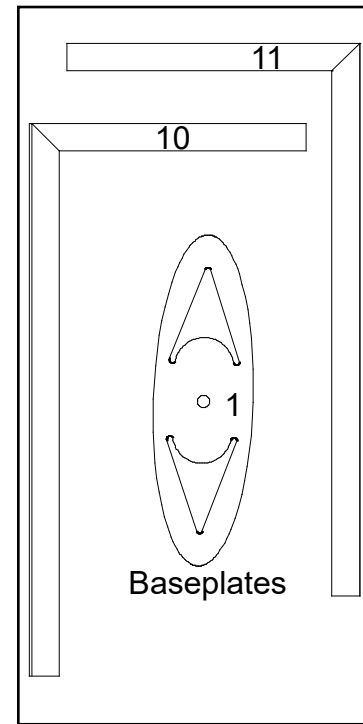


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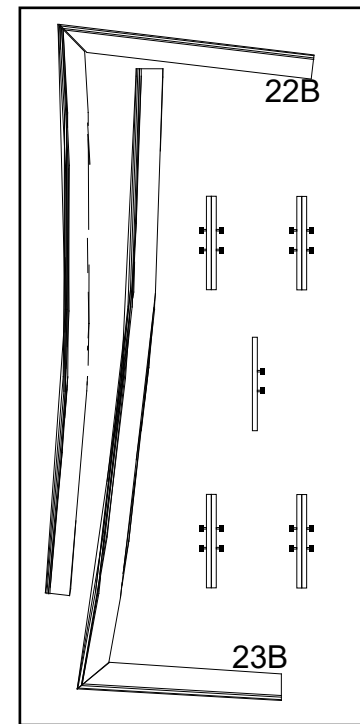


Level 3

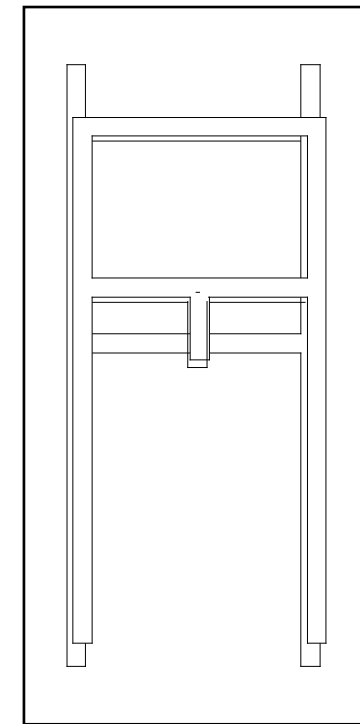
Top View of each Level



Level 1

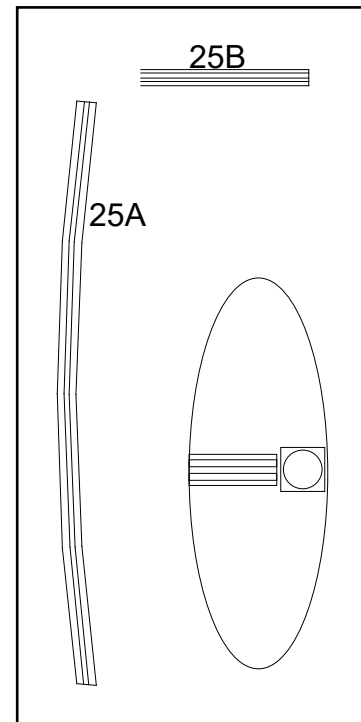


Level 2

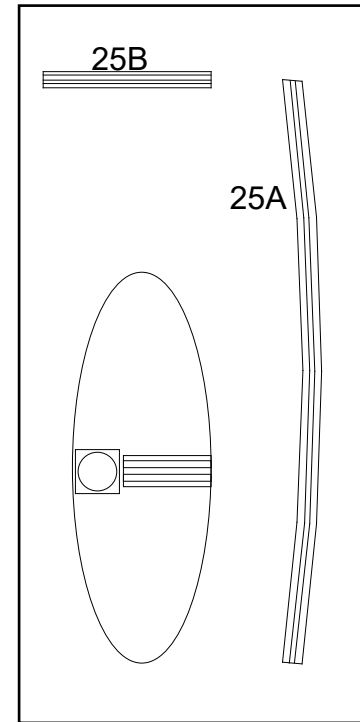


Level 3

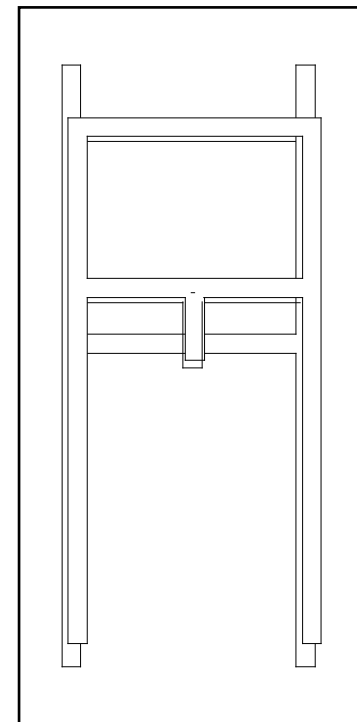
Top View of each Level



Level 1

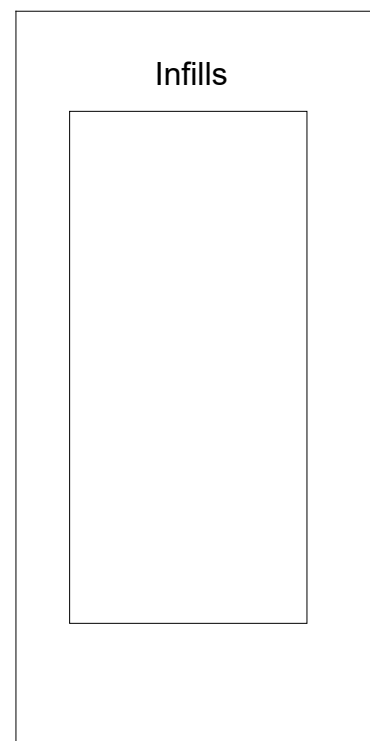


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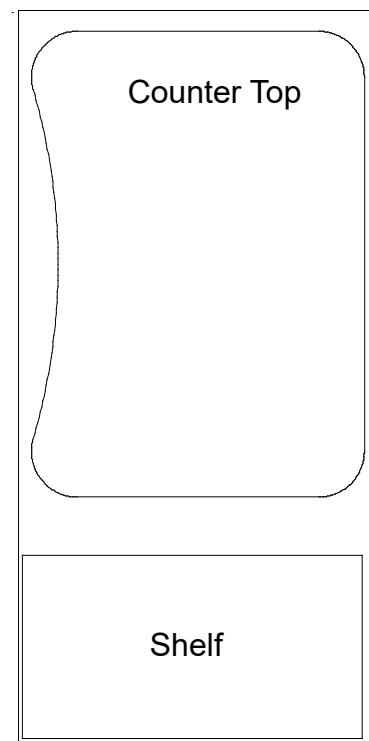


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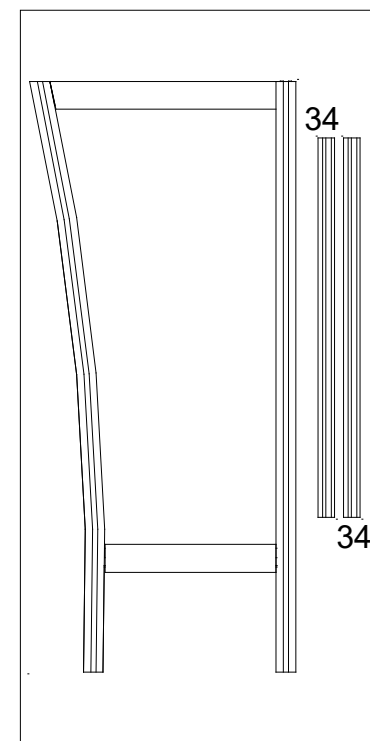
Top View of each Level



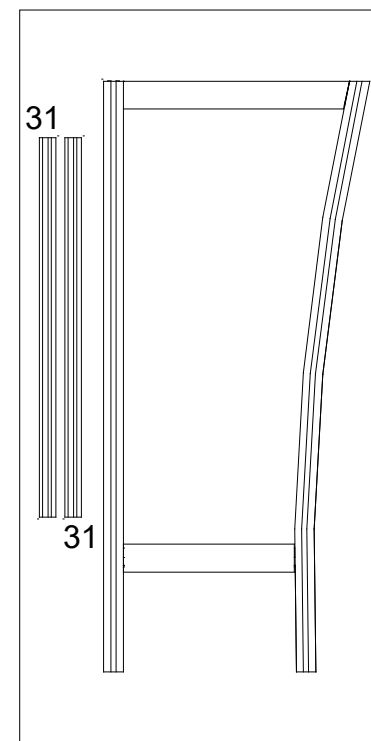
Level 1



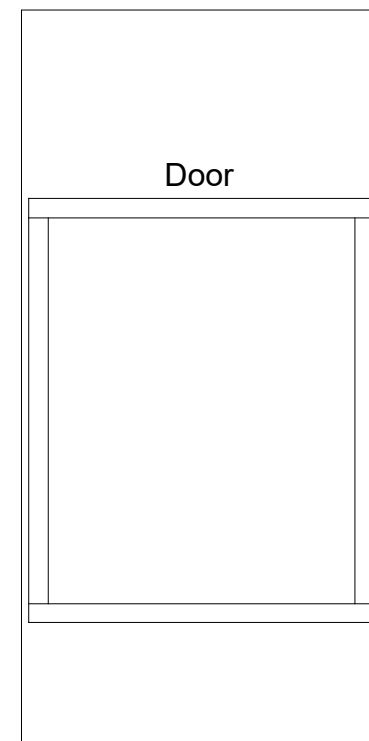
Level 2



Level 3



Level 4



Level 5