

= 1 sq foot



General Setup Instructions

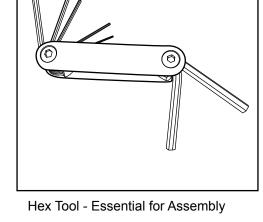
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

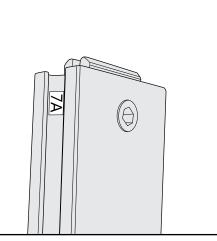
Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
 Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

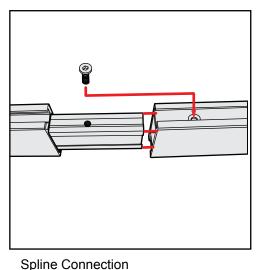
- For loss prevention, tighten all set screws and locks during disassembly.

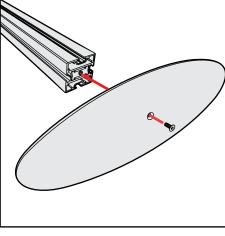




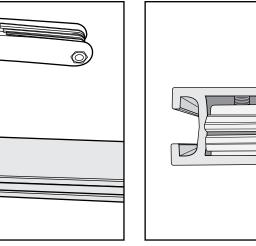


Part Identification - Numbering





Base Plate & Extrusion Connection



Extrusion & Lock Connection

Engaged Lock







WARNING

DO NOT USE POWER TOOLS

LADDERS OR LIFTS MAY BE REQUIRED

ALL CONNECTIONS MUST BE TIGHTLY SECURED



CRATE PACKING

Crate 1 of 1

© 2024 DESIGNS

Order #XXXXX Backwall Assembly

2

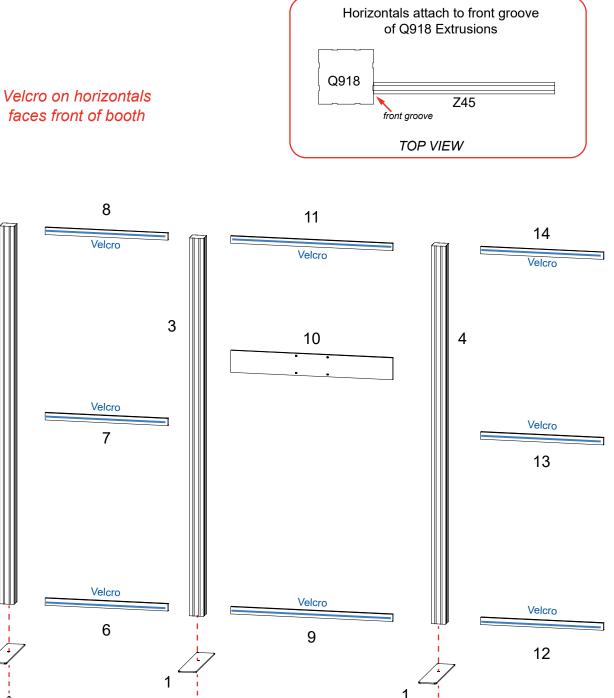
Item	Qty.	Description	Steps:
1	1	4.5" x 22" Base Plate	1) Attach Base Plat
2	1	95.5"h Q918 Vertical Extrusion	2) Connect horizon
3	1	95.5"h Q918 Vertical Extrusion	3) Assemble horizo
4	1	95.5"h Q918 Vertical Extrusion	4) Attach horizontal
5	1	95.5"h Q918 Vertical Extrusion	
6	1	30.959"w Z45 Horizontal Extrusion w/ Velcro	
7	1	30.959"w Z45 Horizontal Extrusion w/ Velcro	
8	1	30.959"w Z45 Horizontal Extrusion w/ Velcro	
9	1	40.835"w Z45 Horizontal Extrusion w/ Velcro	
10	1	40.835"w Z140 Horizontal Extrusion w/ Velcro	
11	1	40.835"w Z45 Horizontal Extrusion	
12	1	30.959"w Z45 Horizontal Extrusion w/ Velcro	Velcro on horizo
13	1	30.959"w Z45 Horizontal Extrusion w/ Velcro	faces front of b

30.959"w Z45 Horizontal Extrusion w/ Velcro

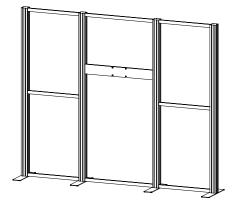
14

1

- ates [1] to bottom of verticals [2,3,4,5], using bolts.
- ntals [6,7,8] between verticals [2,3] zontals [9,10,11] between verticals [3,4].
- als [12,13,14] between verticals [4,5].



FRONT VIEW

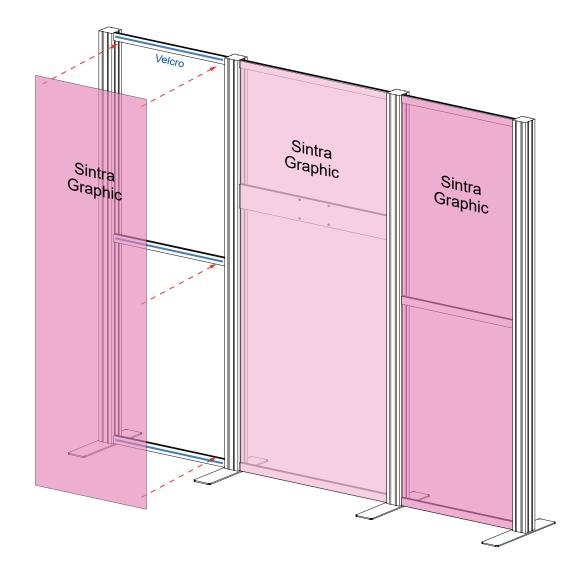


When assembled



Order #XXXXX Backwall Graphics

Steps: 1) Affix Sintra graphics to backwall using Velcro.



Step 2 of 5

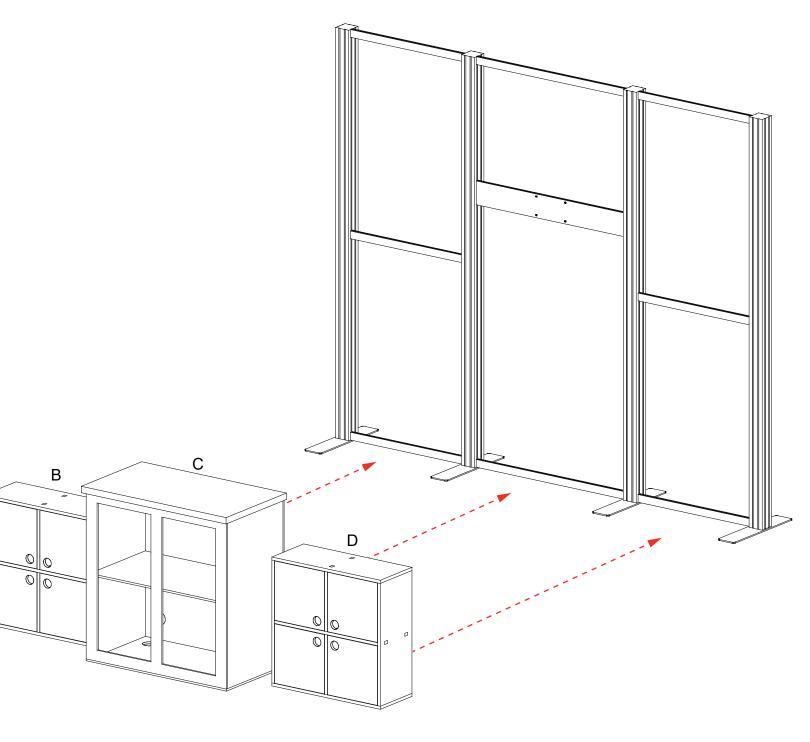


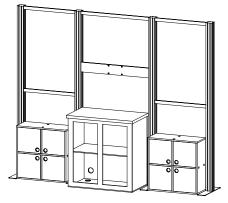
Order #XXXXX Backwall Counters

Item	Qty.	Description
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- 29.75"w x 30"h x 12"d Backwall Counter В 1
- 39.75"w x 40.75"h x 22.75"d Center Counter С 1
- D 29.75"w x 30"h x 12"d Backwall Counter 1

Steps: 1) Place backwall counters [B,C,D] against backwall as shown.





When assembled



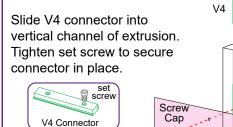


Order #XXXXX Backwall Attachments





★ Header Attachment

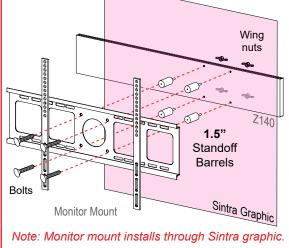


Screw Cap

Attach Graphic to V4 connector using screw cap.

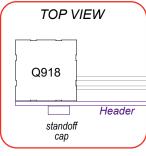
* Monitor Mount Attachment

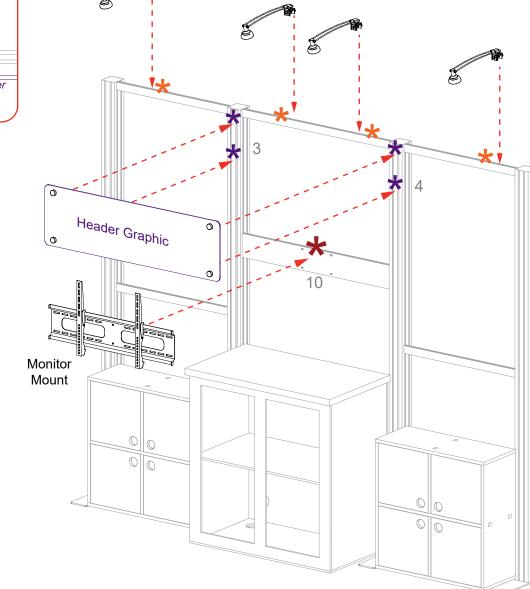
Attach Standoff Barrels to horizontal extrusion. Then attach Monitor Mount to standoff barrels using bolts.



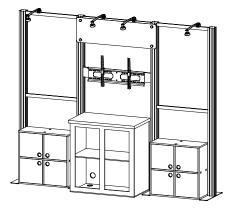
Steps:

- 1) Attach lights to top of backwall as shown. See Light Attachment detail.
- 2) Connect Header Graphic to verticals [3,4] using screw caps. See Header Attachment detail.
- 3) Install Monitor Mount to horizontal [10] using standoff barrels. See Monitor Mount Attachment detail.

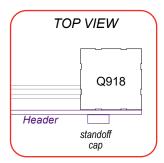




Lights

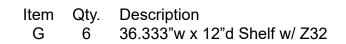


When assembled

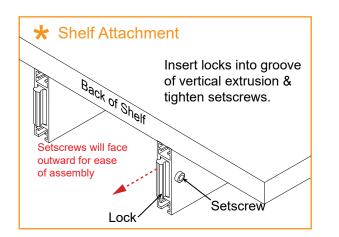


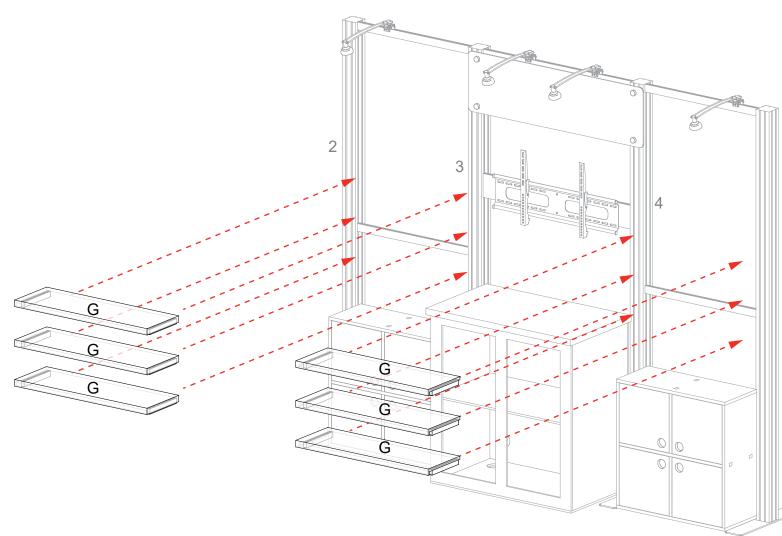


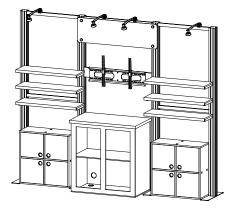
Order #XXXXX Backwall Attachments (cont'd)



Steps: 1) Attach Shelves [G] to verticals [2,3], [4,5]. See Shelf Attachment detail.







When assembled

5