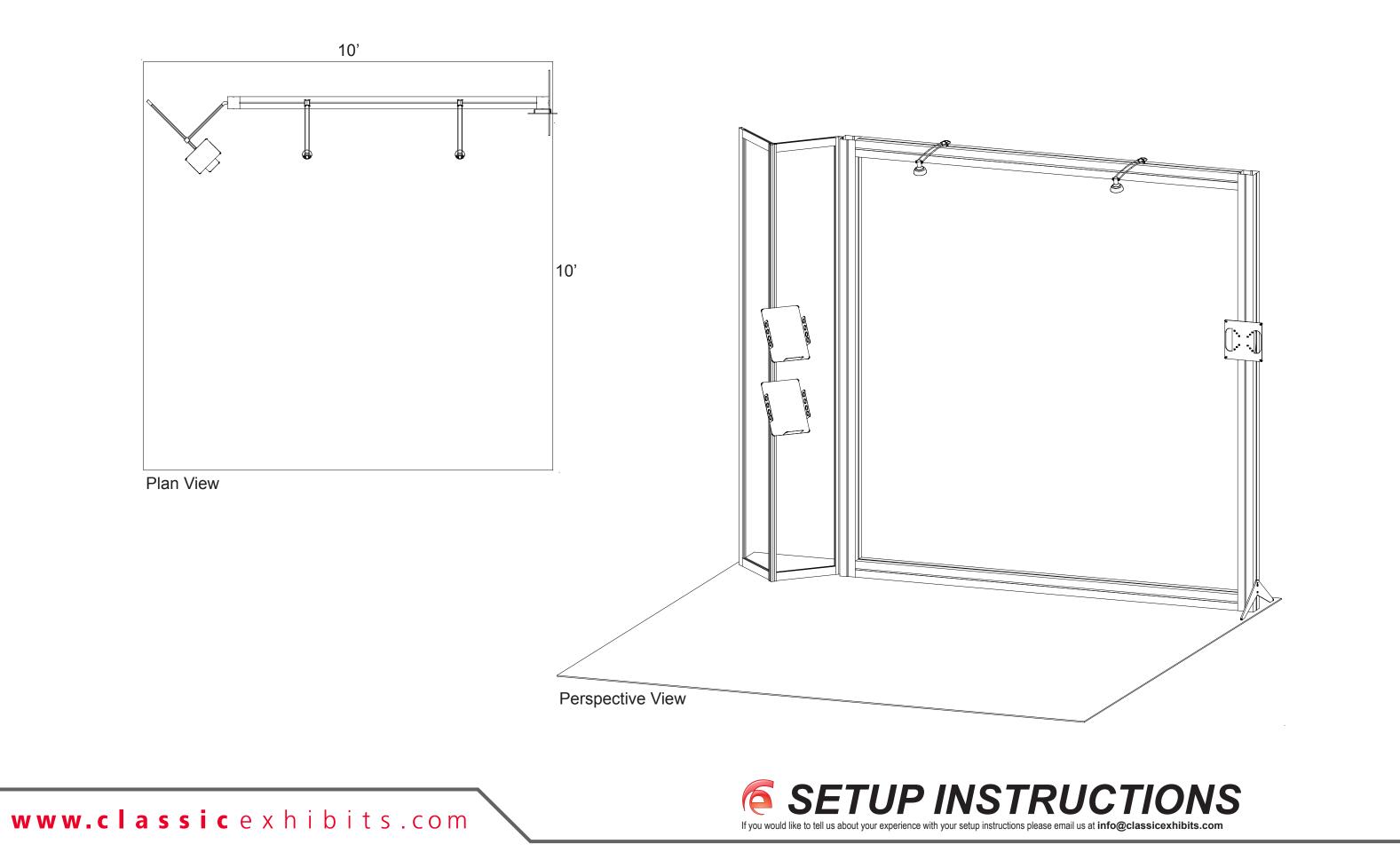


Order #XXXXX VK-1318 Display





General Setup Instructions

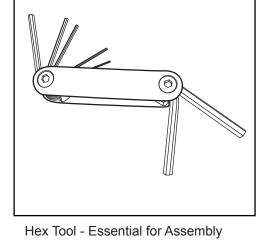
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

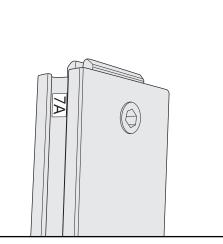
Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
 Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
 All provided packing materials are for ease of repacking & component protection.

Disassembly

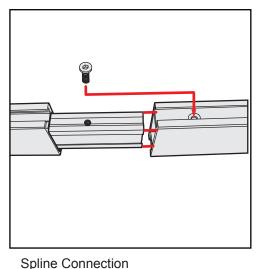
- For loss prevention, tighten all setscrews and locks during disassembly

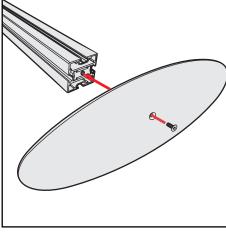




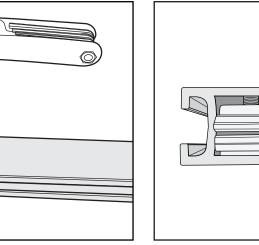


Part Identification - Numbering





Base Plate & Extrusion Connection



Extrusion & Lock Connection

Engaged Lock







WARNING

DO NOT USE POWER TOOLS

LADDERS OR LIFTS MAY BE REQUIRED

ALL CONNECTIONS MUST BE TIGHTLY SECURED



Order #XXXXX Crate Packing



Level 1



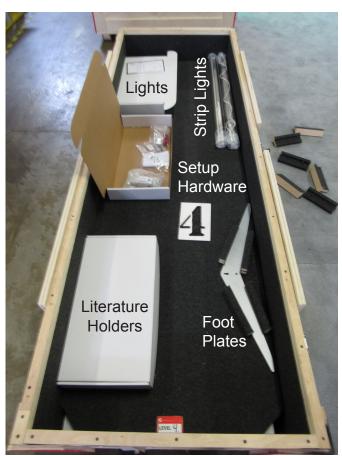
Level 2



Level 3



Interior of Setup Hardware Box

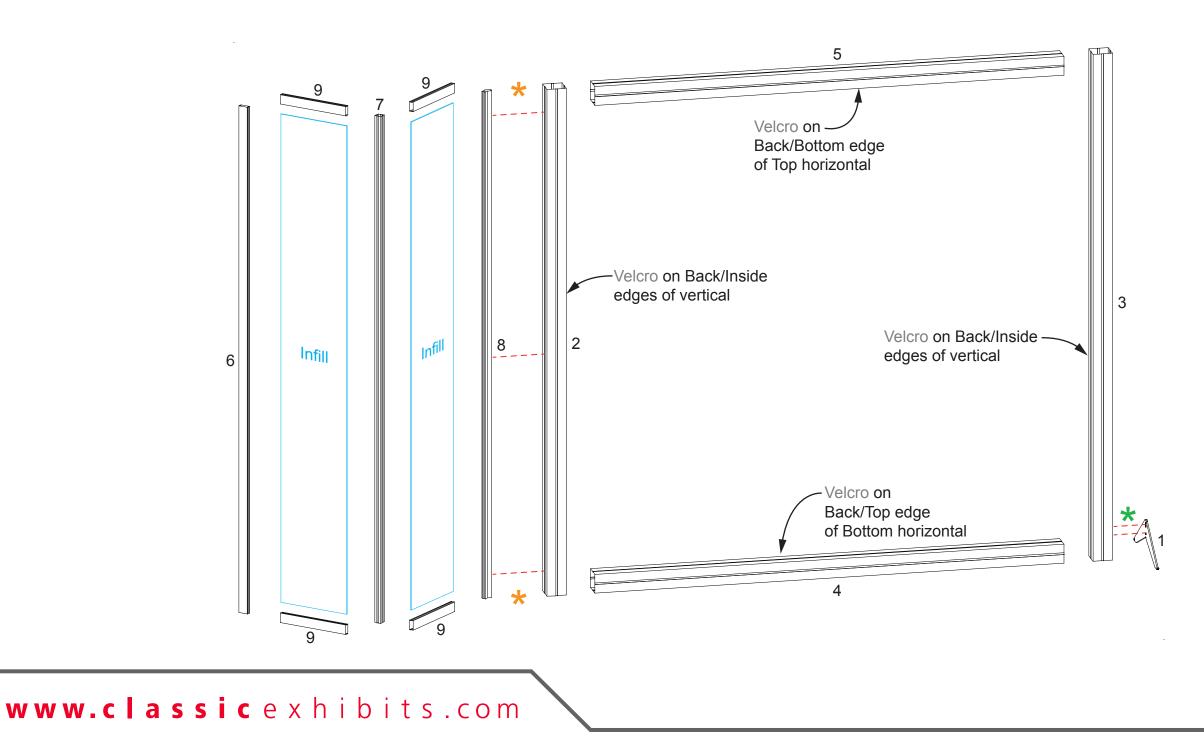


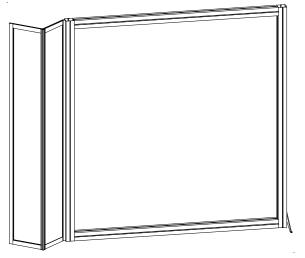
Level 4

Order #XXXXX VK-1318 Assembly

- Item Qty. Description
- 1 1 Foot Plate
- 2 1 96" Q914 Vertical Extrusion
- 3 1 96" Q914 Vertical Extrusion
- 4 1 87" Q914 Horizontal Extrusion
- 5 1 87" Q914 Horizontal Extrusion
- 6 1 96" Z45 Vertical Extrusion
- 7 1 96" S40 Vertical Extrusion
- 8 1 96" GS210 Vertical Extrusion
 9 4 14" Z45 Horizontal Extrusion

- Steps:
- 1) Attach foot plate to vertical [3].
 - See Foot Plate Attachment detail.
- 2) Attach horizontals [4] and [5] between verticals [2] and [3].
- 3) Attach horizontals [9] between verticals [6] [7] and [8], with infills between.
- 4) Attach vertical [8] to vertical [2], using pressure screws. See Pressure Screw detail.





Completed Assembly



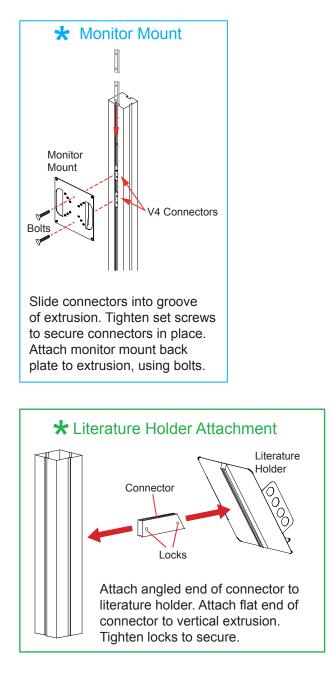
Step 1 of 2

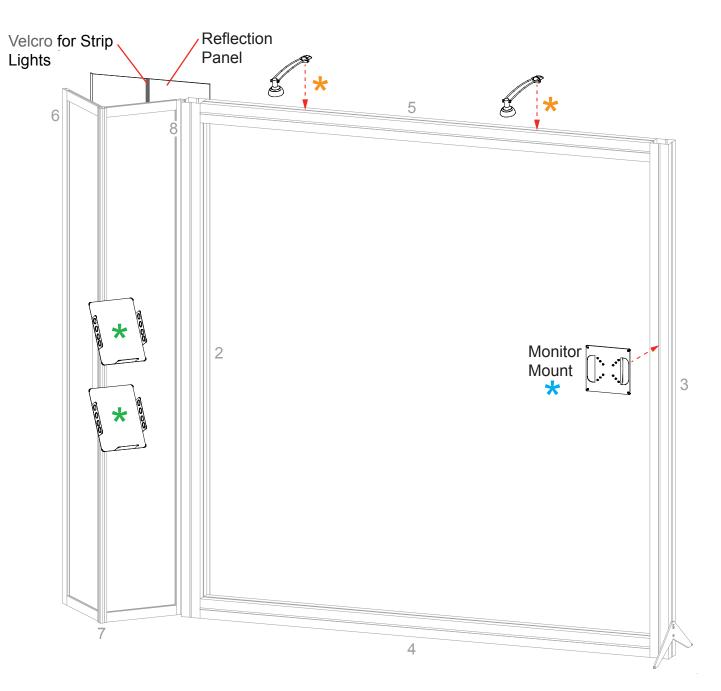


Order #XXXXX VK-1318 Attachments

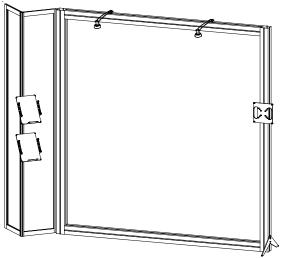
Steps:

- 1) Attach literature holders to vertical [7]. See Literature Holder Attachment detail.
- 2) Attach monitor mount to vertical [3]. See Monitor Mount detail.
- 3) Connect lights to horizontal [5]. See Light Connection detail.
- 4) Connect strip lights to Velcro on center of reflection panel then attach reflection panel to Velcro on verticals [6] and [8].
- 5) Connect graphic to Velcro on back of extrusions [2] [3] [4] and [5].





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Completed Assembly

